



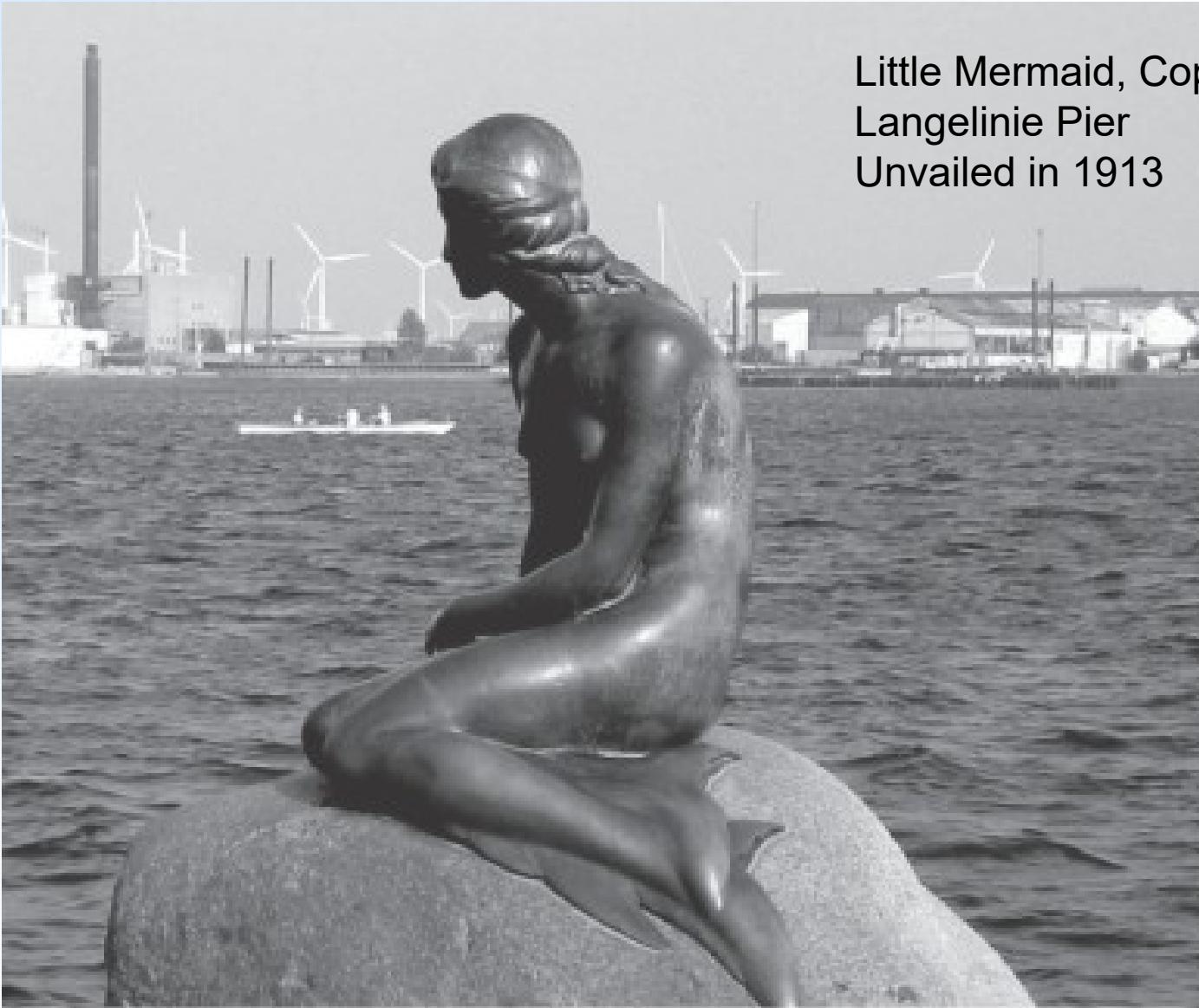
## Wind Energy





The Netherlands





Little Mermaid, Copenhagen  
Langelinie Pier  
Unveiled in 1913



Bozcaada Wind Farm  
10 MW  
Commissioned in 2000



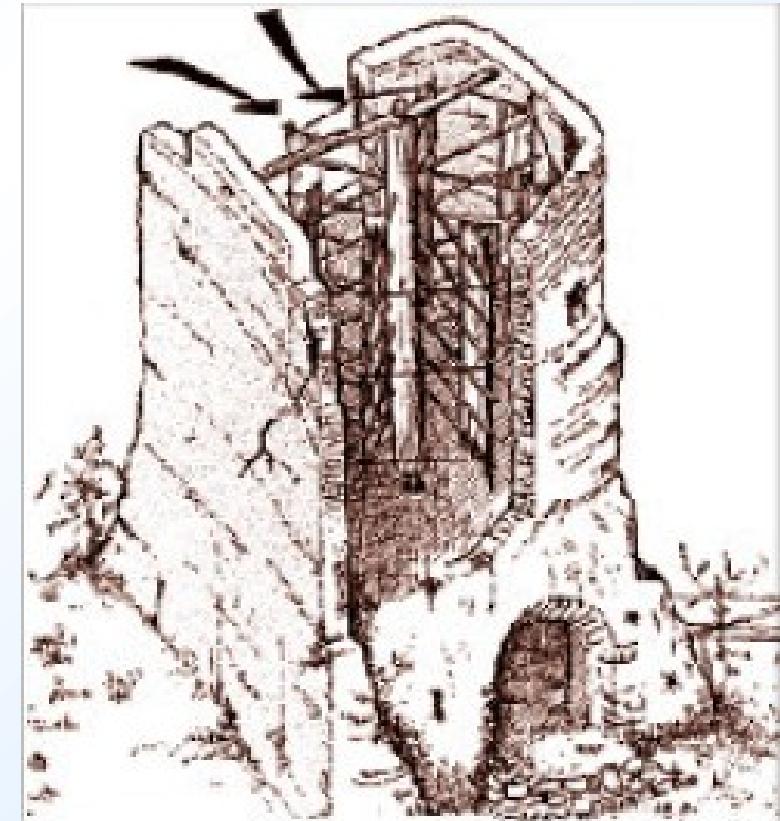


## Brief History – Early Systems

Harvesting wind power isn't exactly a new idea (Sailing ships, wind mills, wind pumps)

### First Wind Energy Systems:

- Ancient civilizations in the near east / Persia
- Vertical-axis wind mill: sails connected to a vertical shaft connected to a grinding stone for milling

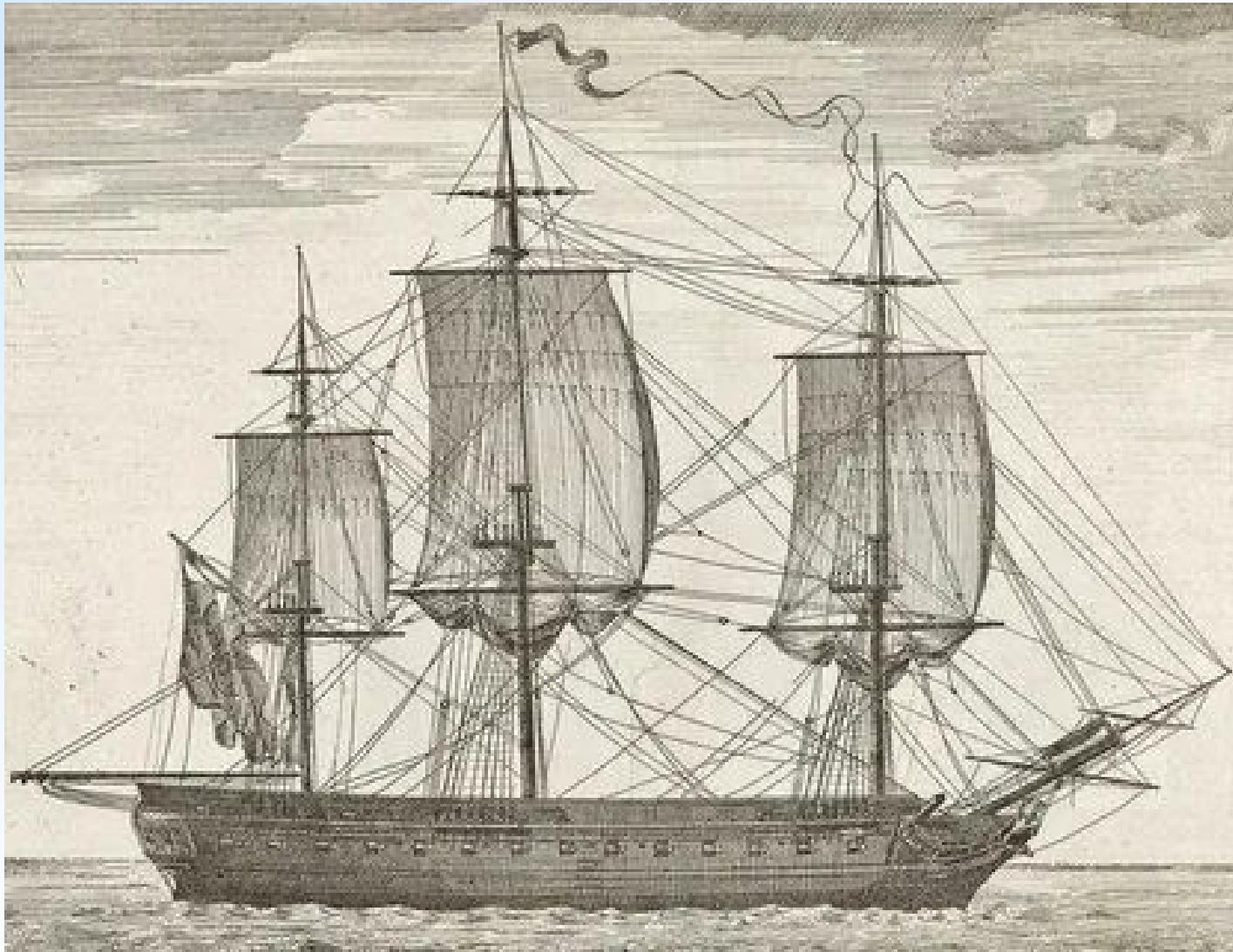




## Wind in the Middle Ages:

- Post mill introduced in Northern Europe
- Horizontal-axis wind mill: sails connected to a horizontal axis on a tower encasing gears and axles for translating horizontal into rotational motion





Otoman Frigate, 1798



Catamaran Racing



## Wind in the 19th century US:

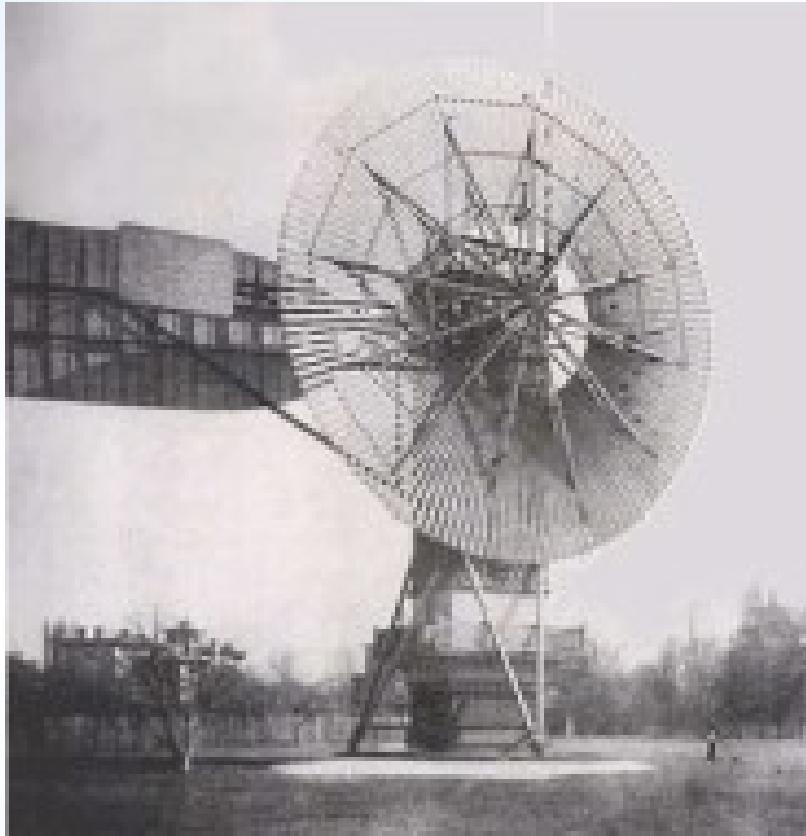
- Wind-rose horizontal-axis water-pumping wind mills found throughout rural America





## Brief History – Rise of Wind Powered Electricity

**1888:** Charles Brush builds first large-size wind electricity generation turbine  
17 m diameter wind rose configuration, 12 kW generator





1890's: Lewis Electricity Company of New York sells generators to retro-fit onto existing wind mills





1920's – 1950s: Propeller-type 2 & 3 blade horizontal-axis wind electricity conversion systems (WECS)

1940's – 1960s: Rural electrification in the US and Europe leads to decline in WECS use





## Brief History – Modern Era

Key attributes of this period:

- Scale increase
- Commercialization
- Competitiveness
- Grid integrations

Catalyst for progress:

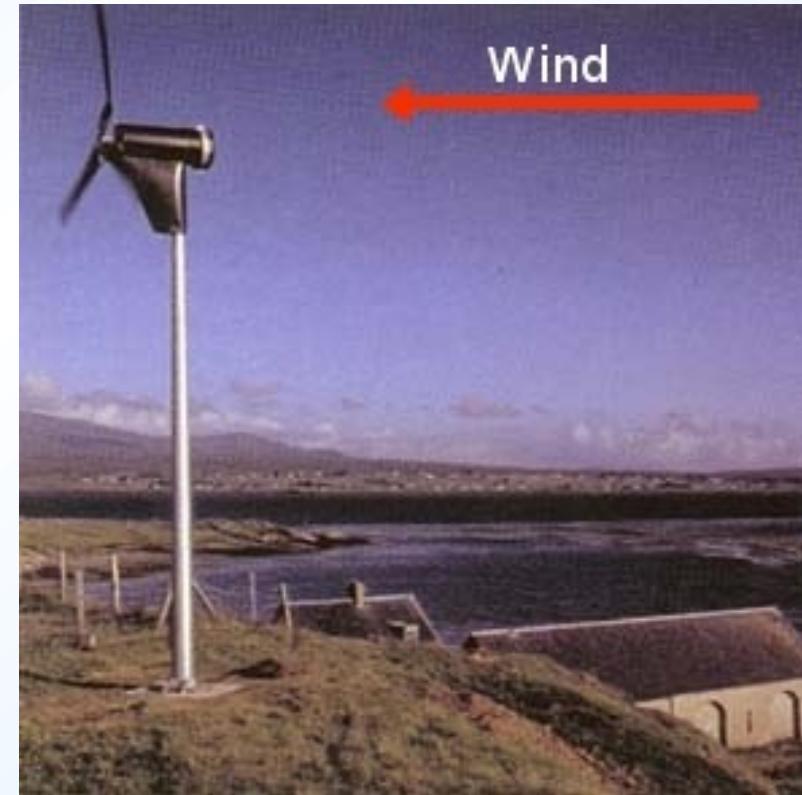
- Economics
- Energy independence
- Environmental benefits

Turbine Standardization:

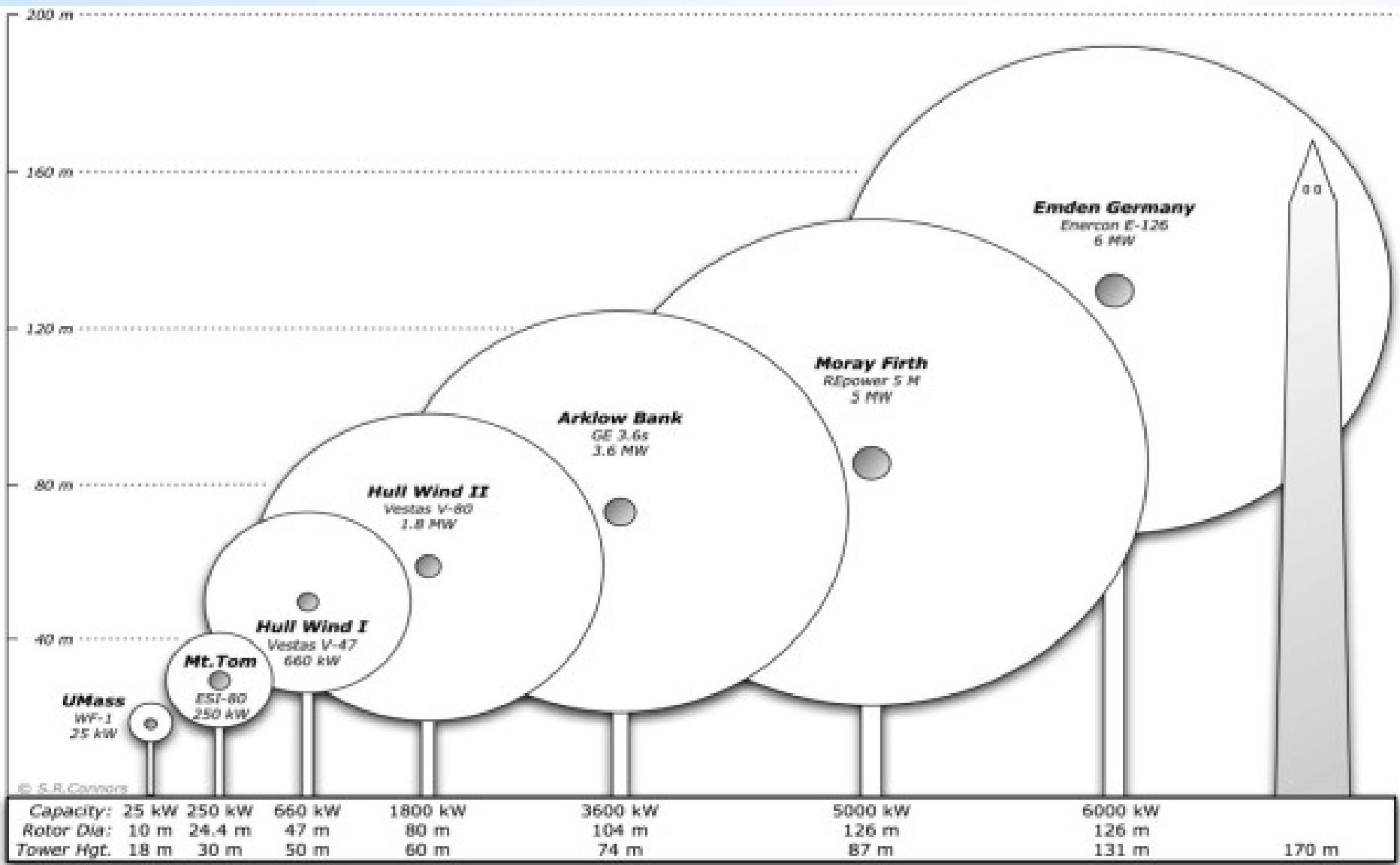
- 3-blade Upwind
- Horizontal axis
- On a monopole tower



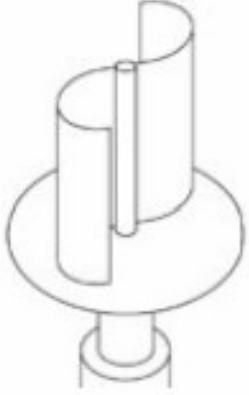
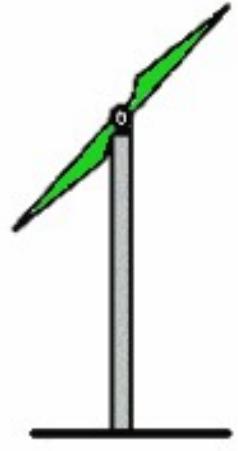
Upwind



Downwind





Savonius VAWT	Helical VAWT	Darrieus VAWT	3-blades HAWT	2 blades HAWT
				

See: «Wind Energy: An Overview», by Hemanth Kumar J., 2021

[Wind Energy: An Overview. Renewable energy is the key to create a... | by Hemanth Kumar J | Medium](#)



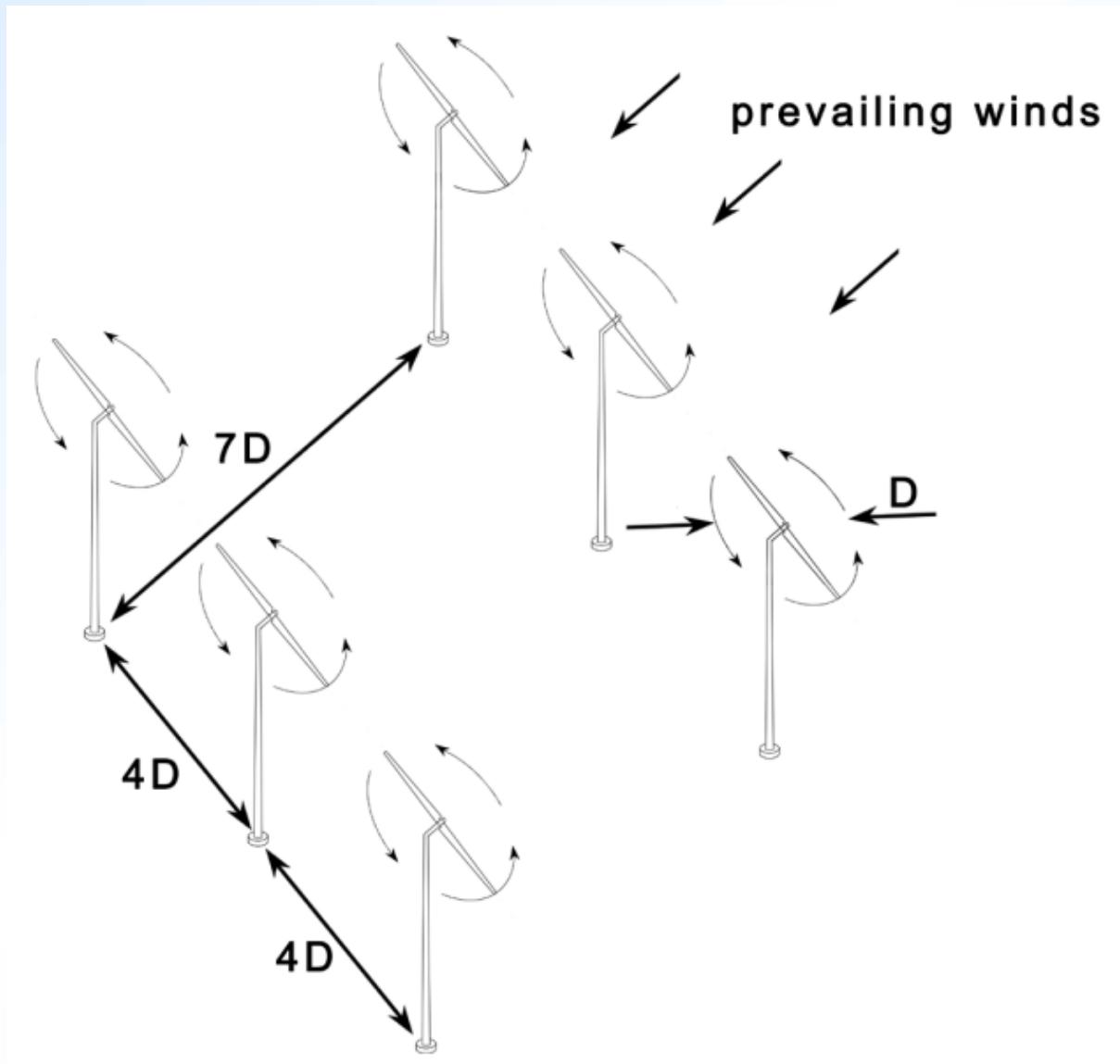
A small Quietrevolution QR5 Gorlov type vertical axis wind turbine on the roof of Bristol Beacon in Bristol, England. Measuring 3 m in diameter and 5 m high, it has a nameplate rating of 6.5 kW.



Remember the movie «Water World», by Kevin Kostner



Wind Farm  
Optional Design  
Parameters





## Wind Notables

Cost competitive in areas with good wind resource

Most economically feasible and fastest growing 'new' renewable energy

5 countries account for roughly 75% of total world usage –

USA, Germany, China, Spain and India

Share of wind as a % of total power in wind power leaders is on average 10-20 % and continuing to increase



Almost all electrical power on Earth is produced with a turbine of some type.

Turbine – converting rectilinear flow motion to shaft rotation through rotating airfoils.

Type of Generation	Combustion Type	Turbine Type				Primary Power	Electrical Conversion
		Gas	Steam	Water	Aero		
<sup>3</sup> Traditional Boiler	External		●			Shaft	Generator
<sup>3</sup> Fluidized Bed Combustion	External		●			Shaft	Generator
Integrated Gasification Combined-Cycle	Both	●	●			Shaft	Generator
Combustion Turbine	Internal	●				Shaft	Generator
Combined Cycle	Both	●	●			Shaft	Generator
<sup>3</sup> Nuclear			●			Shaft	Generator
Diesel Genset	Internal					Shaft	Generator
Micro-Turbines	Internal	●				Shaft	Generator
Fuel Cells						Direct	Inverter
Hydropower				●		Shaft	Generator
<sup>3</sup> Biomass & WTE	External	●				Shaft	Generator
Windpower					●	Shaft	Generator
Photovoltaics						Direct	Inverter
<sup>3</sup> Solar Thermal		●				Shaft	Generator
<sup>3</sup> Geothermal		●				Shaft	Generator
Wave Power		●				Shaft	Generator
Tidal Power				●		Shaft	Generator
<sup>3</sup> Ocean Thermal		●		●		Shaft	Generator

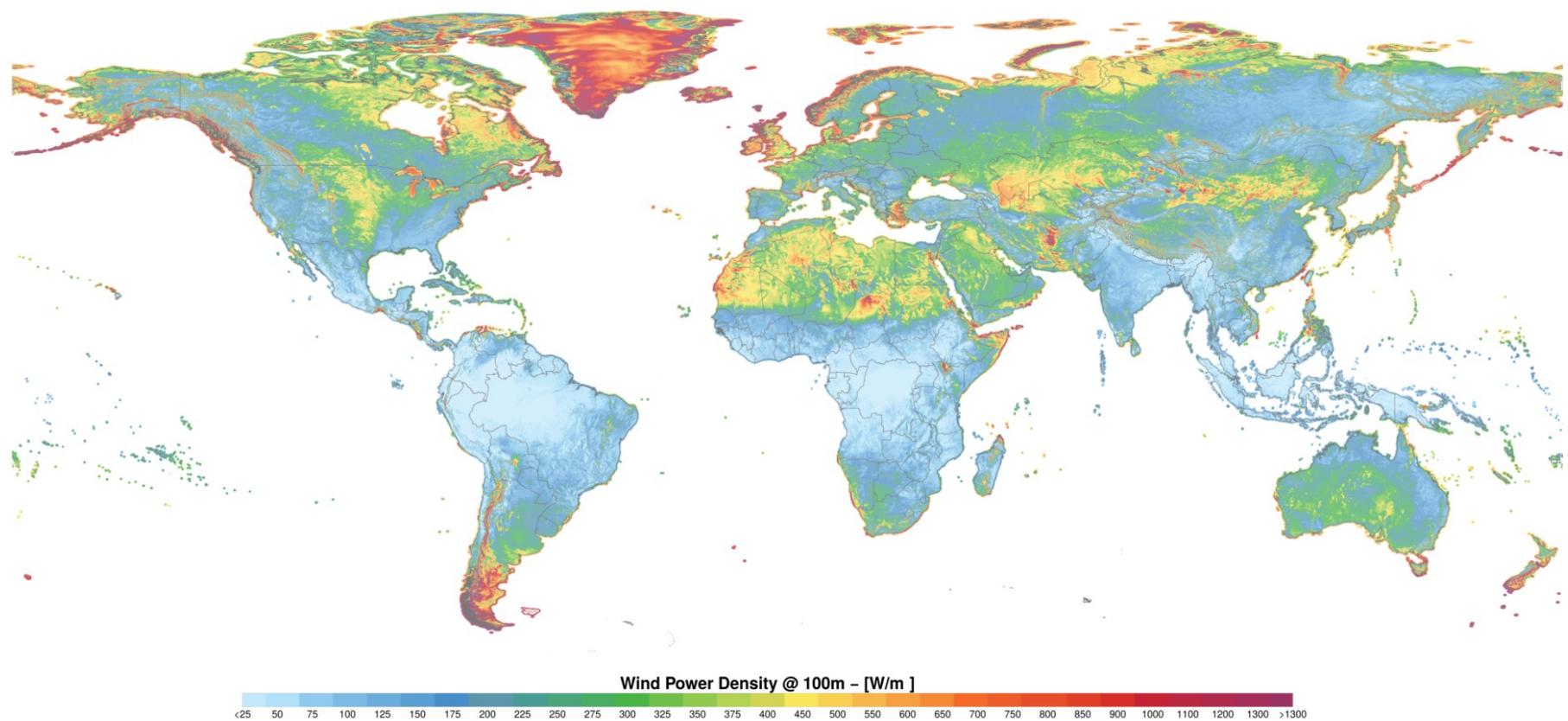


ONSHORE & OFFSHORE WIND RESOURCE MAP

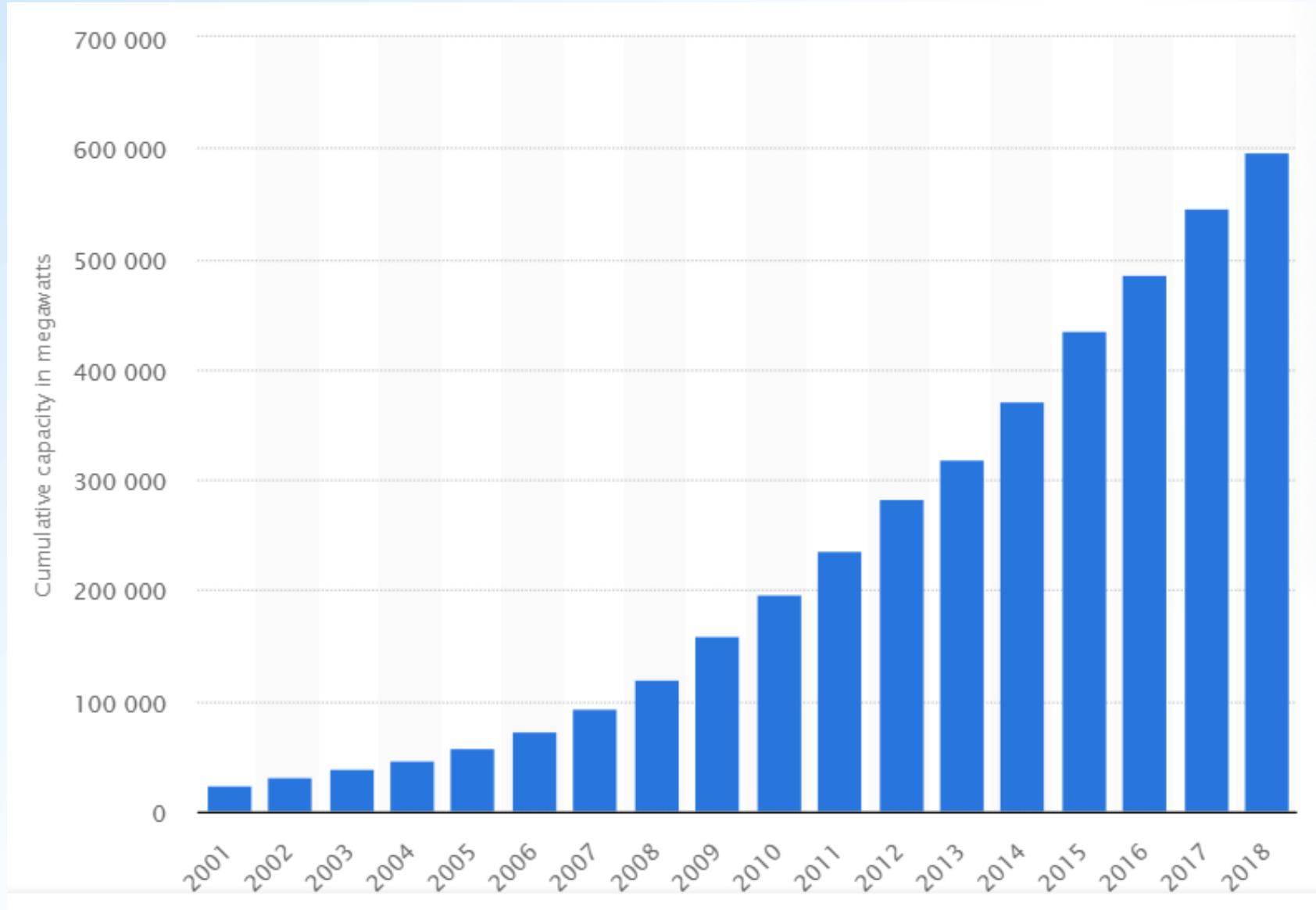
### WIND POWER DENSITY POTENTIAL



DTU Wind Energy  
Department of Wind Energy



This map is published by the World Bank Group, funded by ESMAP, and prepared by DTU and Vortex. For more information and terms of use, please visit <http://globalwindatlas.info>





### Wind Energy Installed Capacity Top 10 Countries in 2018

Country	GW
China	221
USA	96.4
Germany	59.3
India	35
Spain	23
UK	20.7
France	15.3
Brazil	14.5
Canada	12.8
Italy	10.1

Turkey 11 % Wind  
17 % Solar  
2 % Geothermal  
28 % Hydro  
19 % Coal  
21 % Natural Gas  
2 % Others

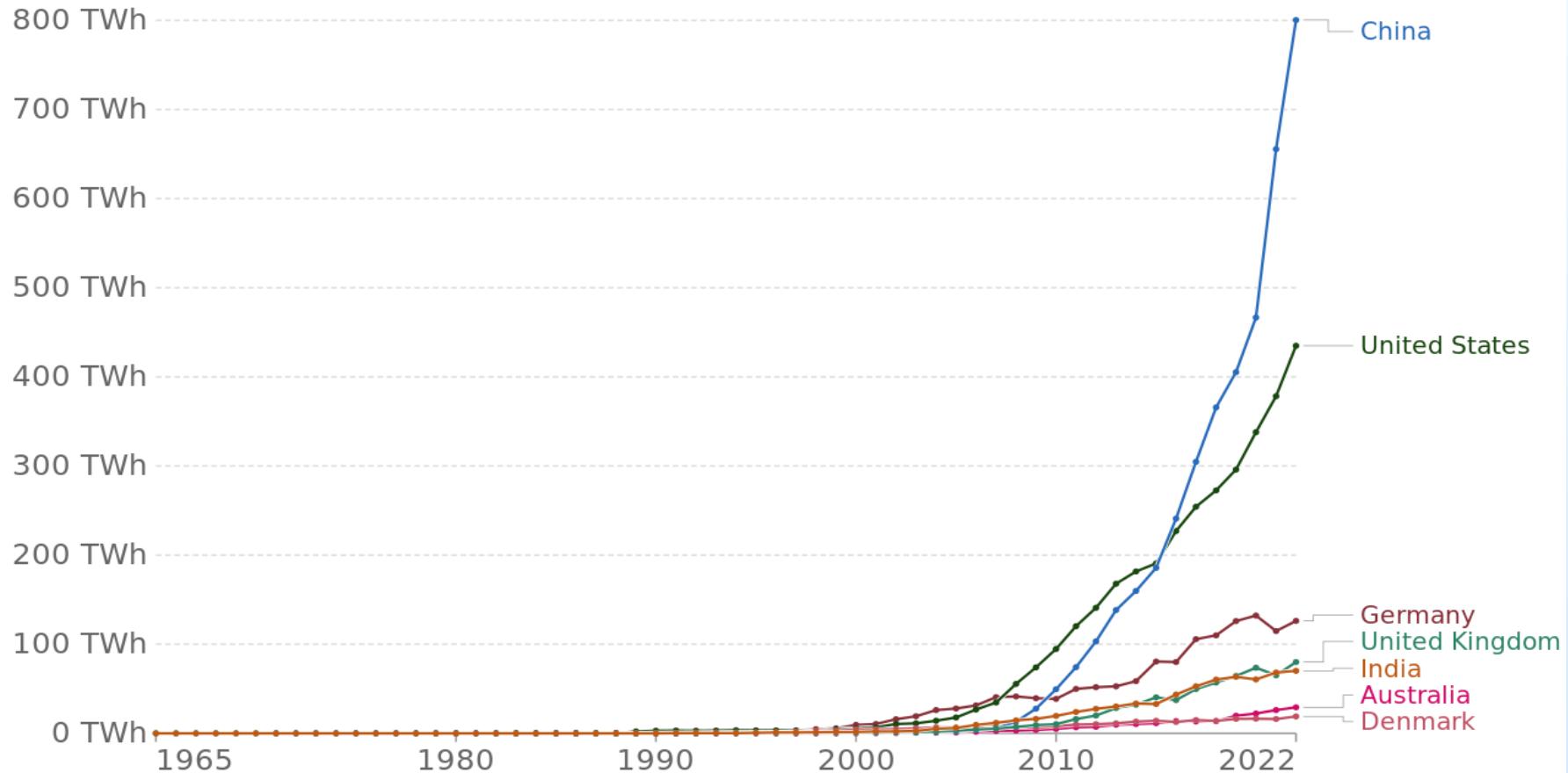
Total 2024 116 GW<sub>e</sub>



### Wind power generation

Our World  
in Data

Annual electricity generation from wind is measured in terawatt-hours (TWh) per year. This includes both onshore and offshore wind sources.



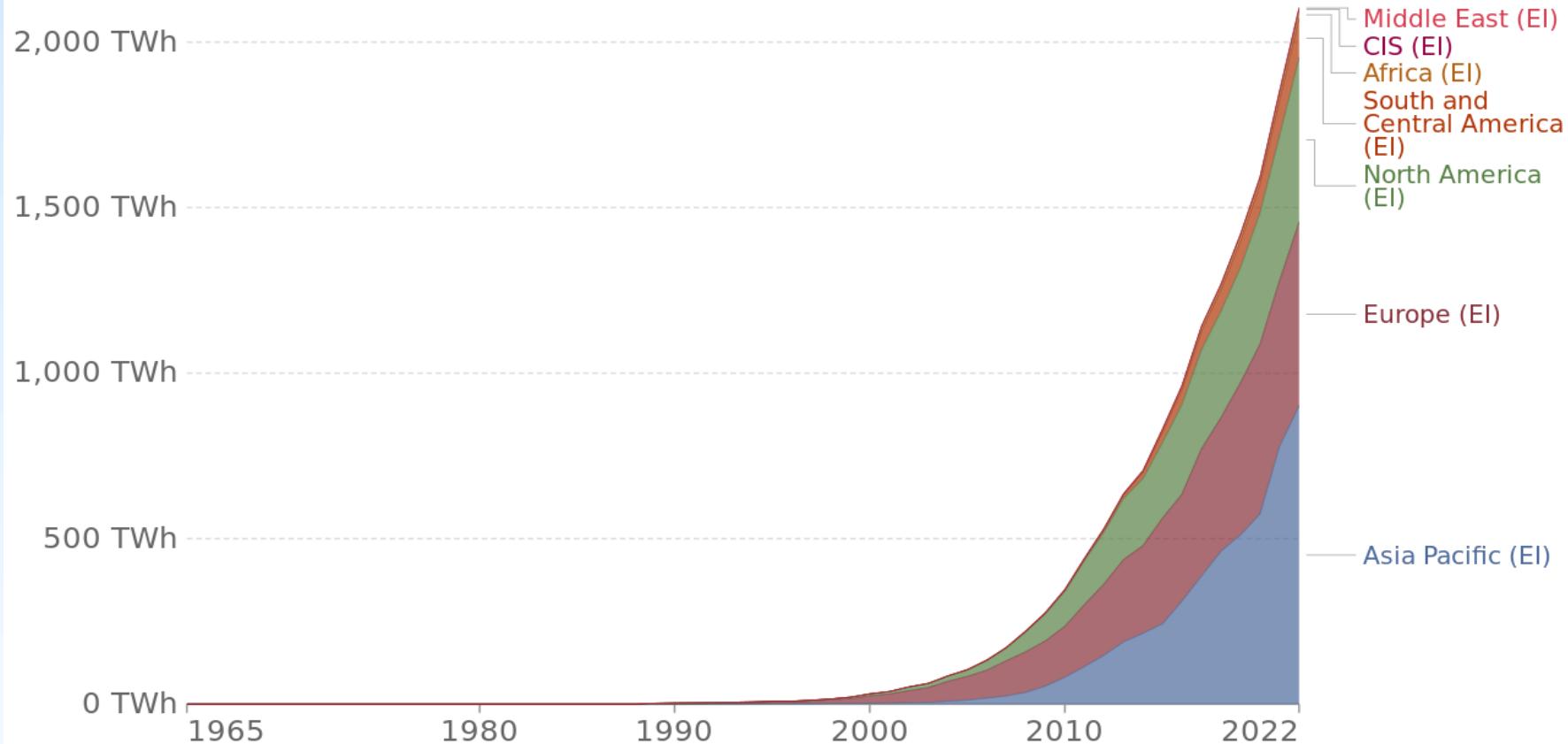
Source: Ember's Yearly Electricity Data; Ember's European Electricity Review; Energy Institute Statistical Review of World Energy



### Wind energy generation by region

Our World  
in Data

Wind energy generation is measured in terawatt-hours (TWh). Figures include both onshore and offshore wind sources.



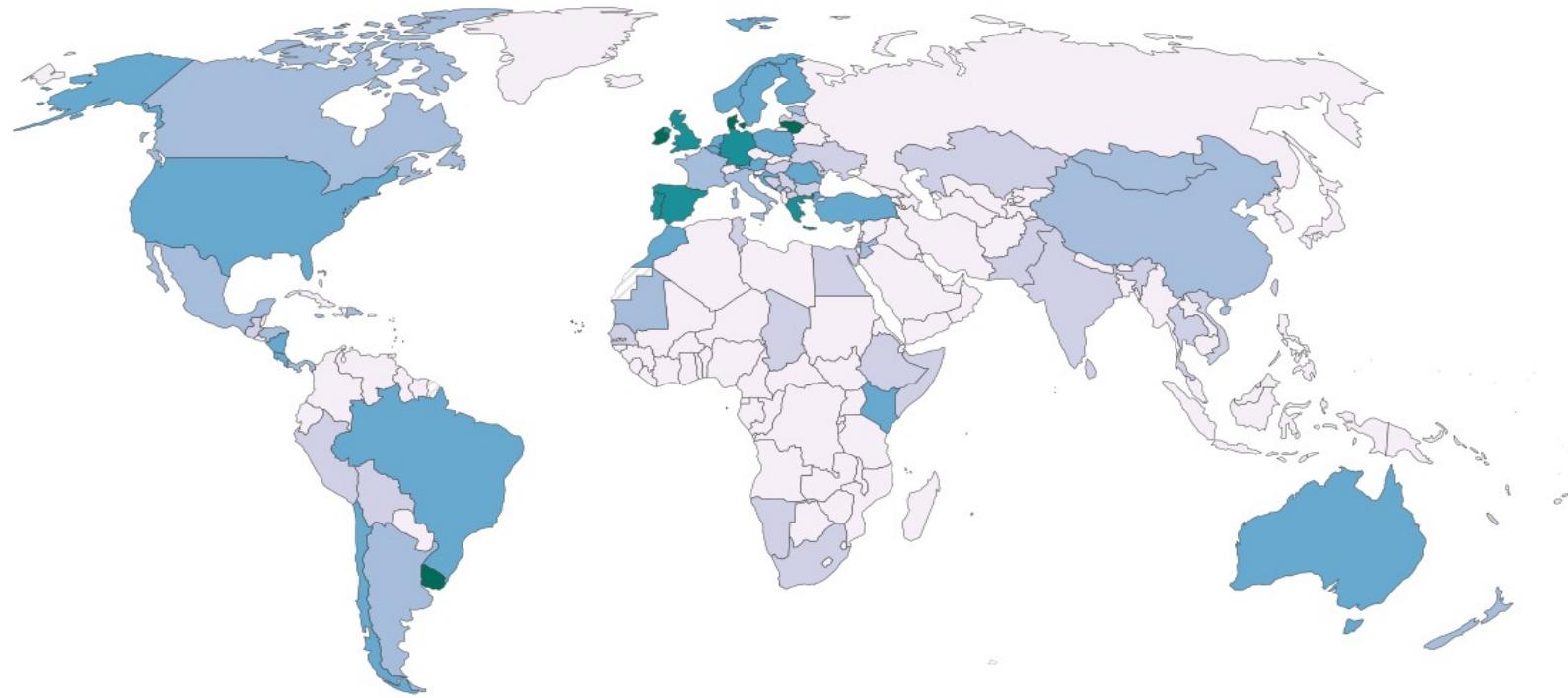
Source: Energy Institute Statistical Review of World Energy (2023)

Note: CIS (Commonwealth of Independent States) is an organization of ten post-Soviet republics in Eurasia following break-up of the Union.

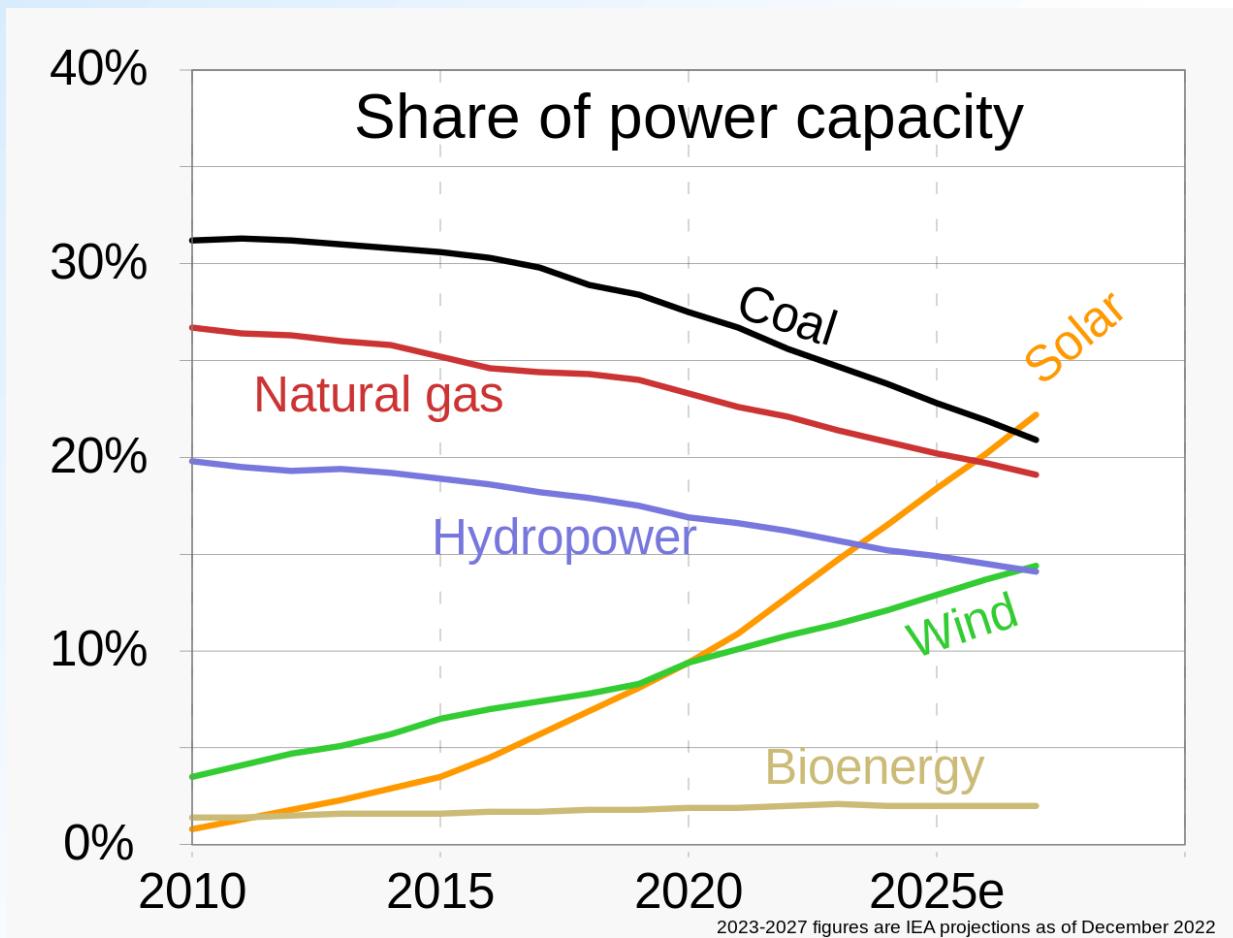


### Share of electricity production from wind, 2022

Our World  
in Data



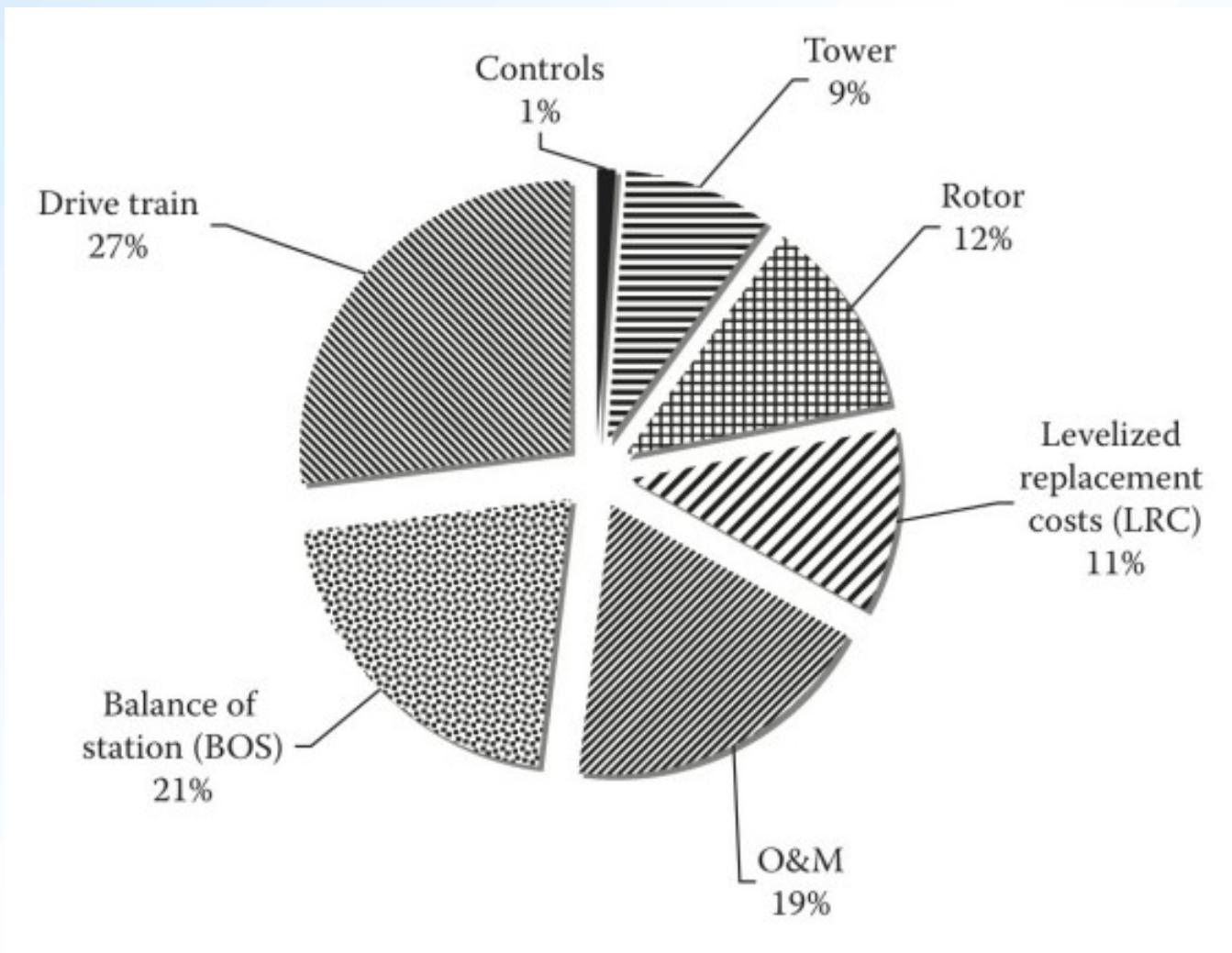
Source: Ember's Yearly Electricity Data; Ember's European Electricity Review; Energy Institute Statistical Review of World Energy



Line charts showing power capacity by technology - including projections in December 2022 by the International Energy Agency (IEA)

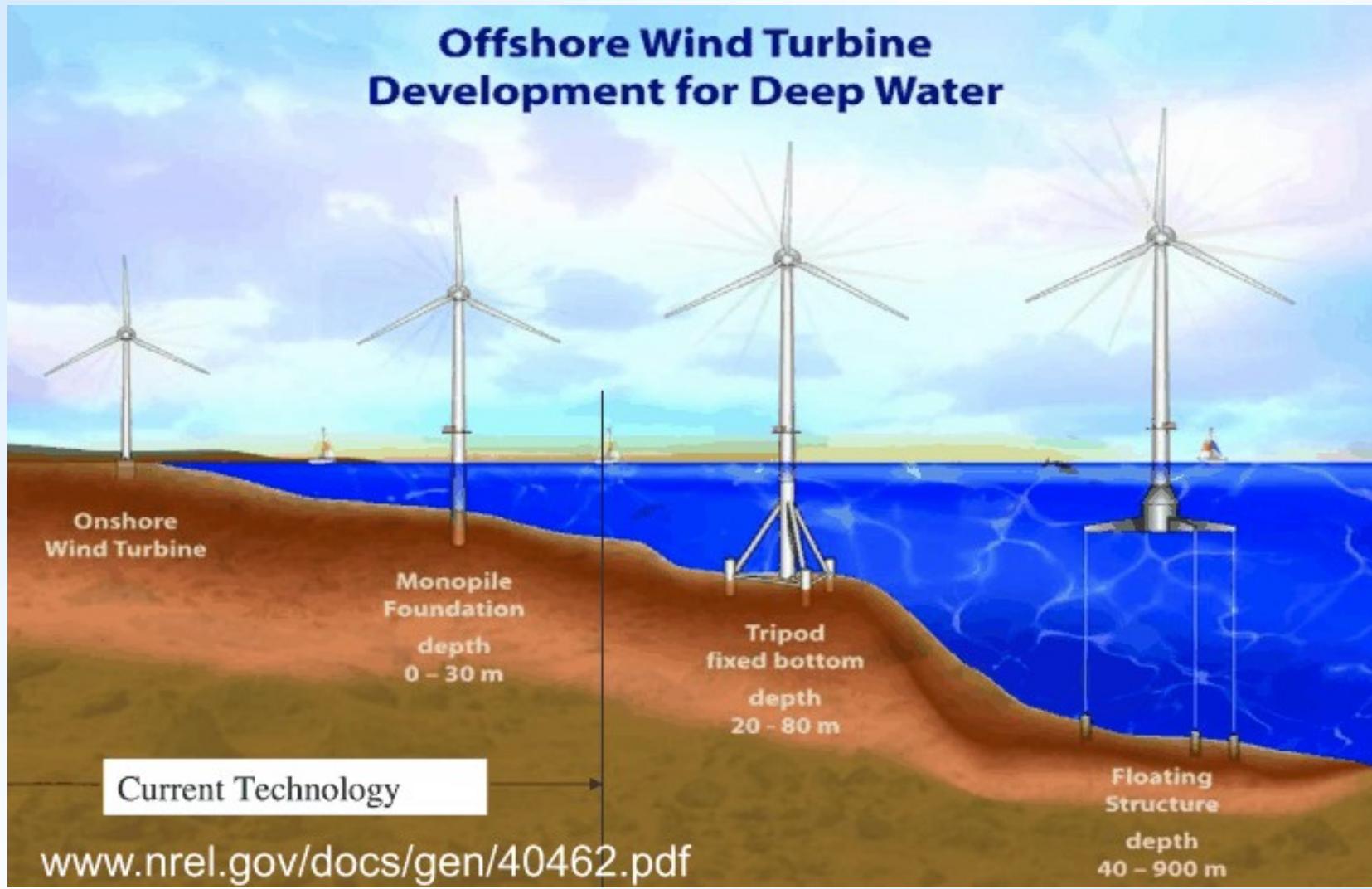


## What goes into the cost of energy





## Offshore Technology





## The World's Largest Offshore Wind Farms

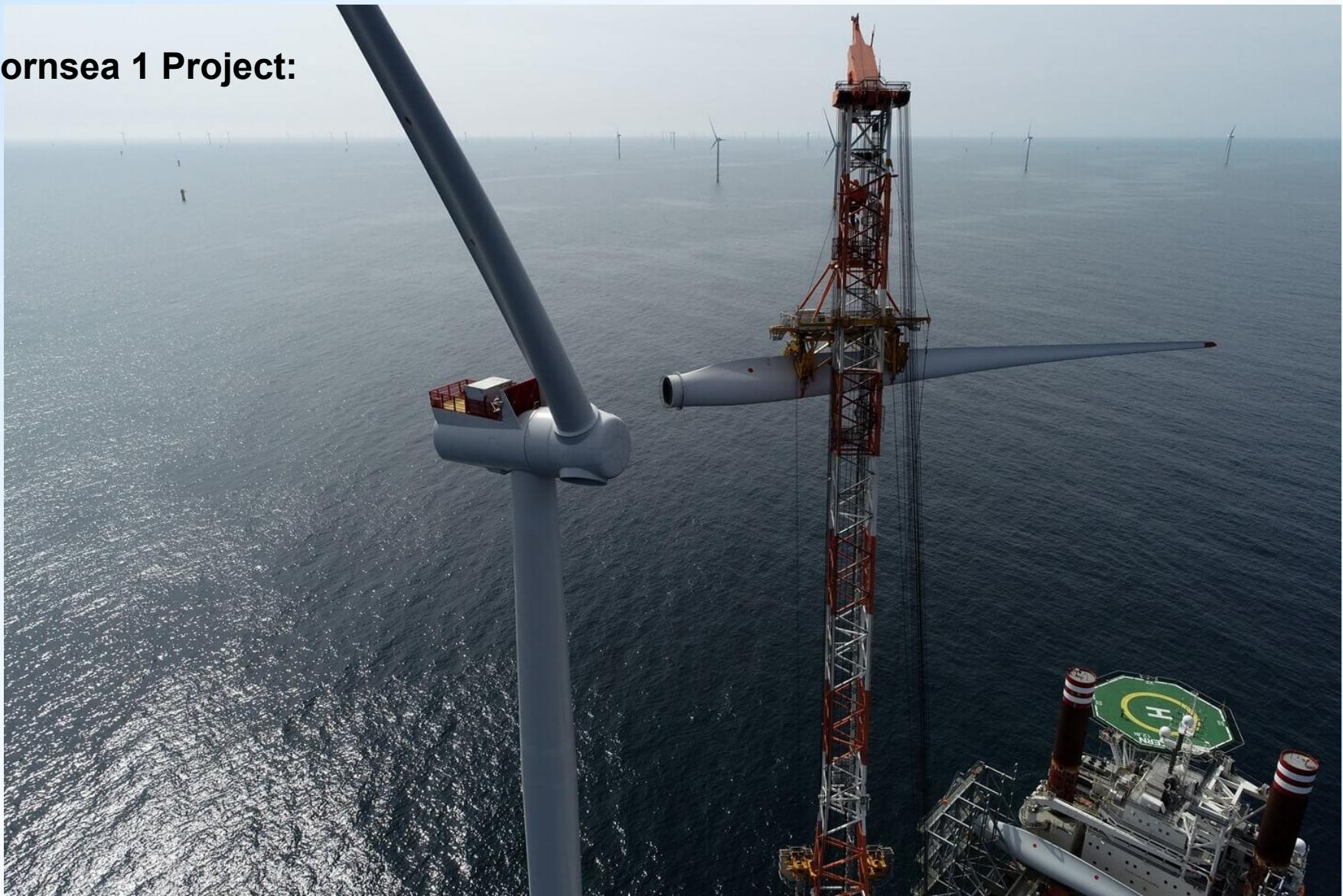
Top 10 offshore windfarms worldwide by capacity (in megawatts)



See: [https://en.wikipedia.org/wiki/List\\_of\\_offshore\\_wind\\_farms](https://en.wikipedia.org/wiki/List_of_offshore_wind_farms)  
Hornsea 1 => 1218 MWe



## Hornsea 1 Project:





## **Hornsea 1 Project:**

- 120 km off the Yorkshire Coast
- Area of 407 km<sup>2</sup>
- Water depths between 20 m and 40 m
- 174 Siemens Gamesa 7 MW turbines
- Hub height: 190 m, rotor diameter: 178 m
- 900 km of cables to shore
- Construction company: Orsted (Danish, 6500 employees)



A semi-submersible type floating offshore wind turbine foundation called the WindFloat operating at rated capacity (2MW) approximately 5 km offshore of Agucadoura, Portugal



### Greenhouse gas emissions

Measured in emissions of CO<sub>2</sub>-equivalents per gigawatt-hour of electricity over the lifecycle of the power plant.  
1 gigawatt-hour is the annual electricity consumption of 160 people in the EU.

#### Coal

25% of global energy



#### Oil

31% of global energy



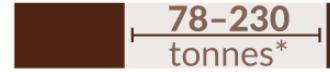
#### Natural Gas

23% of global energy



#### Biomass

7% of global energy



#### Hydropower

6% of global energy



#### Nuclear energy

4% of global energy



#### Wind

2% of global energy



#### Solar

1% of global energy





## Wind Energy – Basic Principles

Kinetic energy in the moving air (wind) picked up and transferred as shaft work to an electric generator. Next figure shows a sketch of a modern wind turbine.

Theoretically, 59% of the kinetic energy in the wind can be converted to mechanical energy. In reality, the efficiency is close to 50%. The table below shows the theoretically possible generation per unit area at different wind speeds. The theoretical power output is proportional to the wind speed in third power.

Complete wind generators in the capacity range from a few kW to about 5 MW are available on commercial conditions from several suppliers.



Wind speed (m/s)	Power/area (W/m <sup>2</sup> )
0	0
5	80
10	610
15	2070
20	4900
25	9560
30	16 550

Sites with average wind speeds below 3 m/s are normally considered as unsuitable for wind power. It is equally important that the wind is steady blowing in one direction for a long time.

The purpose of the upper limit for the wind speed is to avoid damage to the whole structure. The tangential speed of the tip of the blades is one concern. The momentum imposed on the tower and the foundation is another.



Horizontal axis wind turbine

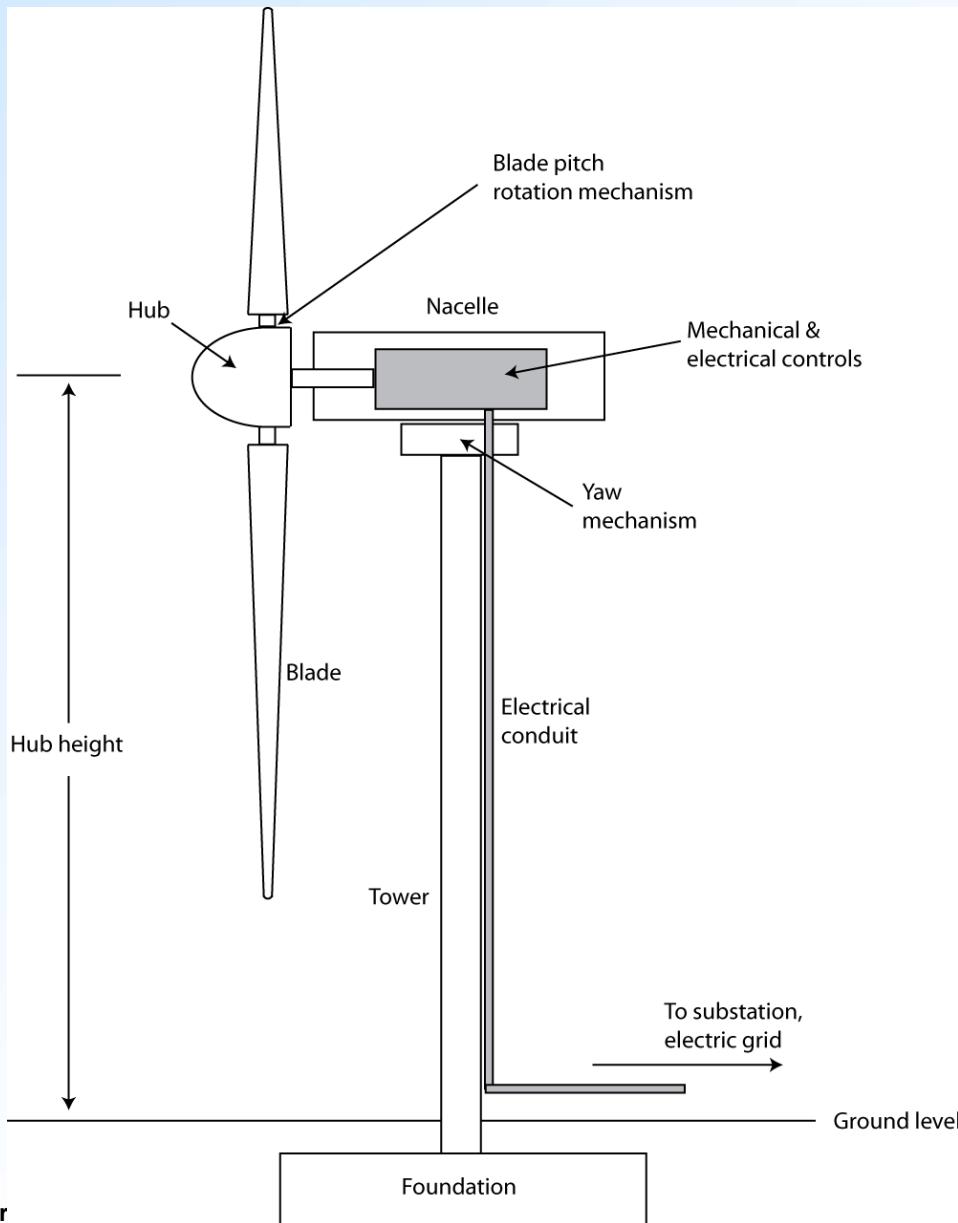


Vertical axis wind turbine

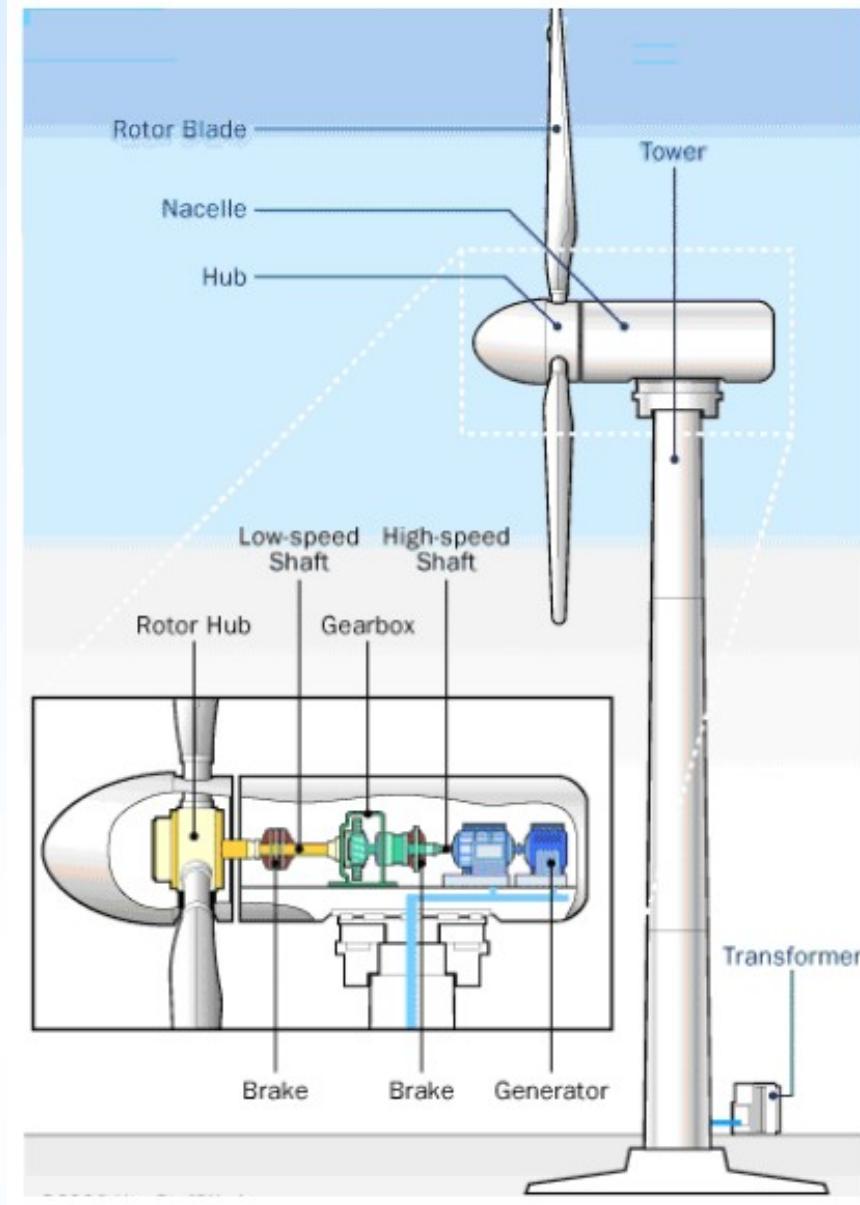




<b>Reason</b>	<b>HAWT Advantage</b>	<b>VAWT Advantage</b>
Less strain on the axle, reduces maintenance	Yes	
Easy maintenance because rotor housing is near ground		Yes
Wind direction does not matter		Yes
Has a higher efficiency because the blades don't rotate into the wind (so don't drag)	Yes	
Can be installed in locations where taller structures are prohibited or are undesirable		Yes
Higher installations increase the available wind energy	Yes	

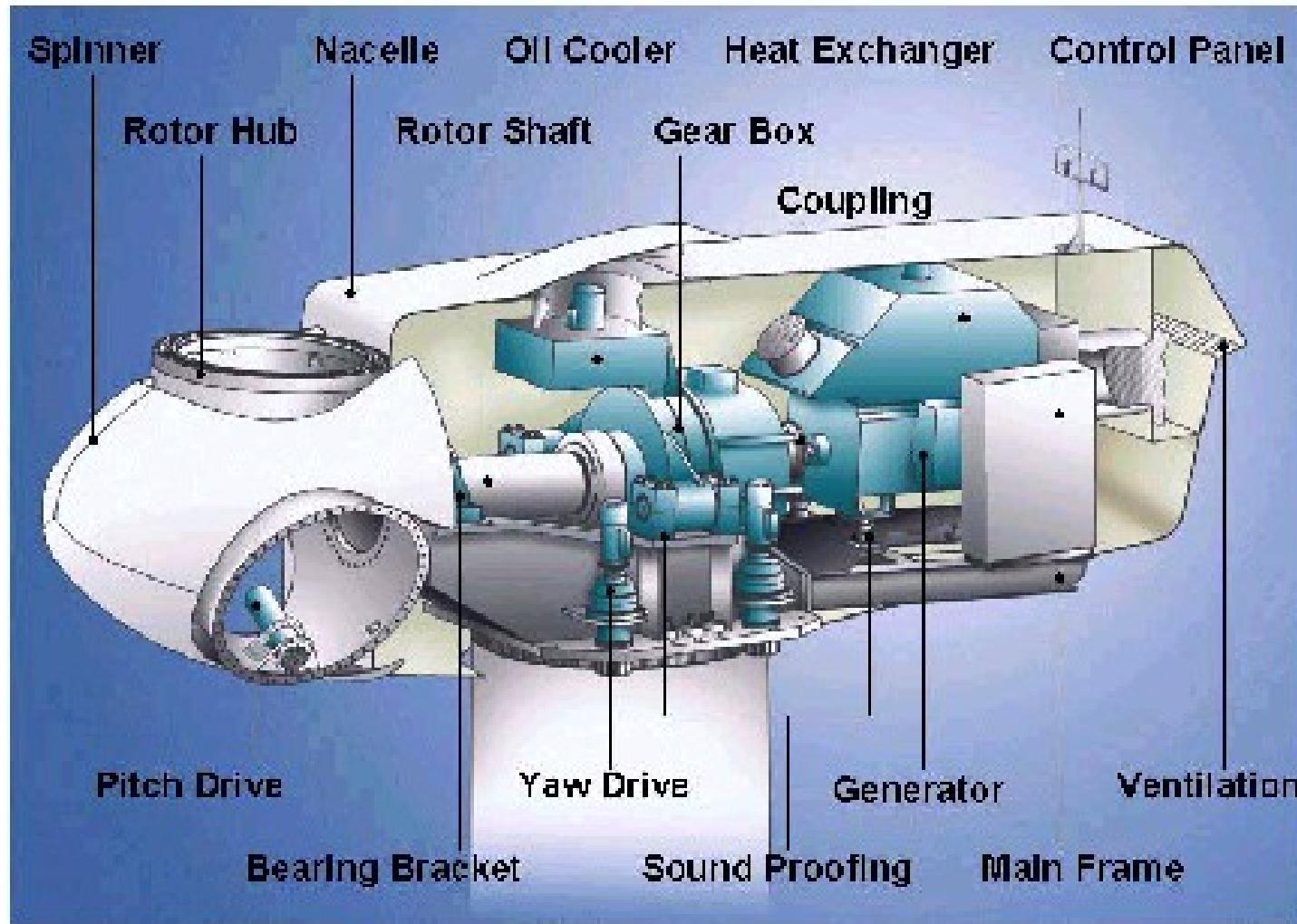


Typical design of an up-wind turbine with yaw mechanism



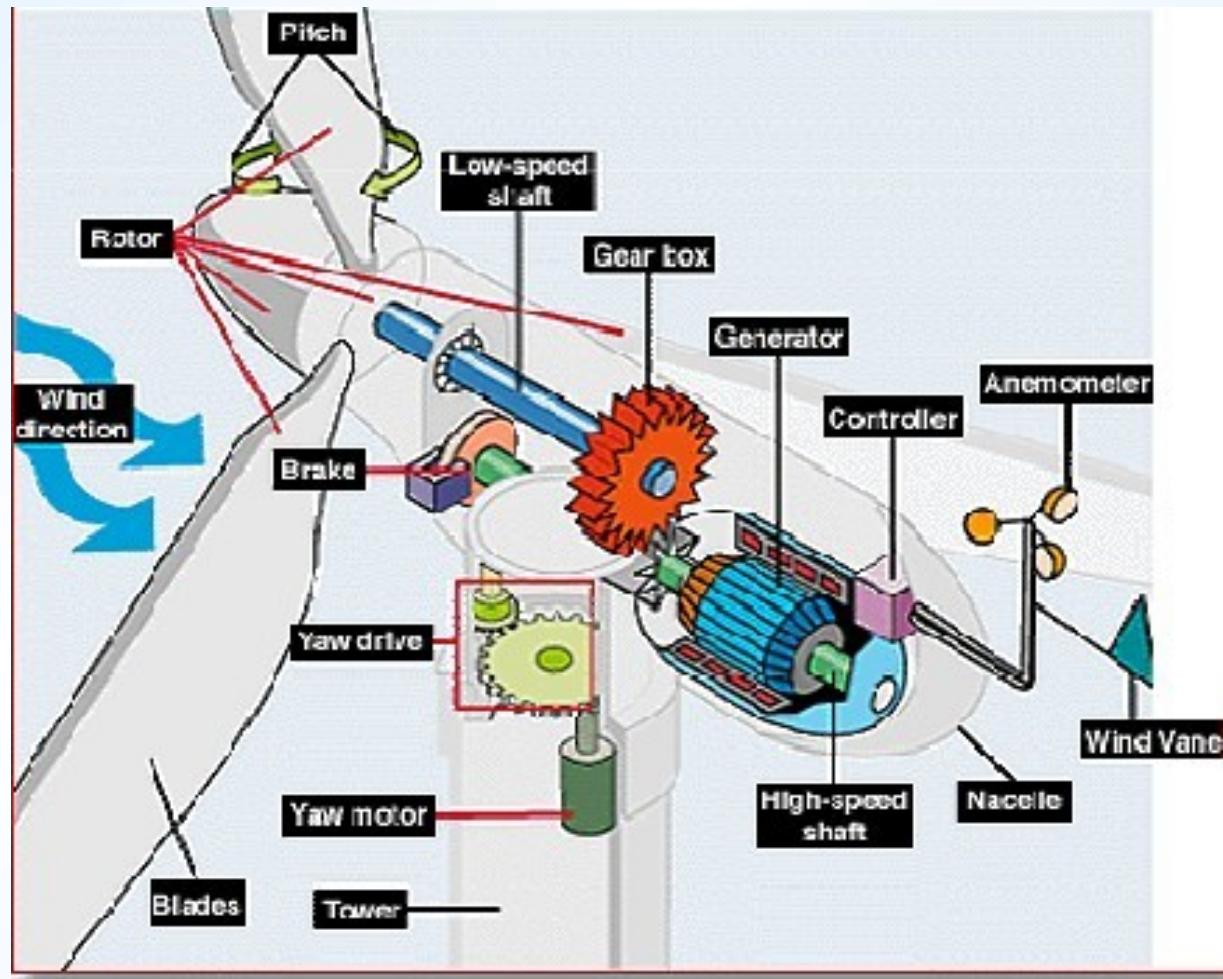


# Components - Turbine Layout



## Wind turbine subsystems

- Foundation
- Tower
- Nacelle
- Hub & Rotor
- Drivetrain
  - Gearbox
  - Generator
- Electronics & Controls
  - Yaw
  - Pitch
  - Braking
  - Power Electronics
  - Cooling
  - Diagnostics





Wind turbines convert kinetic energy in the wind to electrical energy. The efficiency of conversion depends on:

- Meteorological data
- Topography of the site
- Blade profiles
- Number of blades
- Tower height



Few critical parameters:

- The rotor diameter and the hub height is approximately the same.
- The rotational speed of the rotor is between 20 to 50 rpm. The rotational speed of the generator shaft is between 1000 and 3000 rpm. That necessitates the use of a gear box.
- Most blades are manufactured from glass fiber reinforced plastic with sufficient strength, high fatigue endurance limit, and low cost.

See E-Book on OdtuClass, »Wind Energy Explained»



Kinetic energy  
in the wind

$$E = \frac{1}{2} m_a V^2$$

where  $m_a$  is the air mass and  $V$  is the speed

Kinetic energy  
available to the turbine

$$E = \frac{1}{2} \rho_a v V^2$$

where  $\rho_a$  is the air density and  $v$  is the moving air parcel

Power available  
in the wind stream

$$P = \frac{1}{2} \rho_a A_T V^3$$

where  $A_T$  is the cross-sectional area of the rotor

Maximum power that can be produced

$$P_{\max} = \frac{1}{2} \rho_a A_T V^3 \frac{16}{27}$$

Betz limit



Albert Betz

German Physicist

1885 - 1968



## Example 1

A wind turbine rotates with the speed 20 m/s and has a blade length of 30 m. Calculate the wind power.

Density of air is  $\rho = 1.23 \text{ kg/m}^3$

$$\text{Wind Power} = \frac{1}{2} \rho A V^3 = \frac{1}{2} (1.23) (\pi 30^2) (20)^3 = 13.91 \text{ MW}$$

Note that this is in the power in the wind all of which is not available for conversion. The maximum power that can be given to the turbine blades has Betz limit.

See the article, «Betz's Equation», on «OdtuClass»

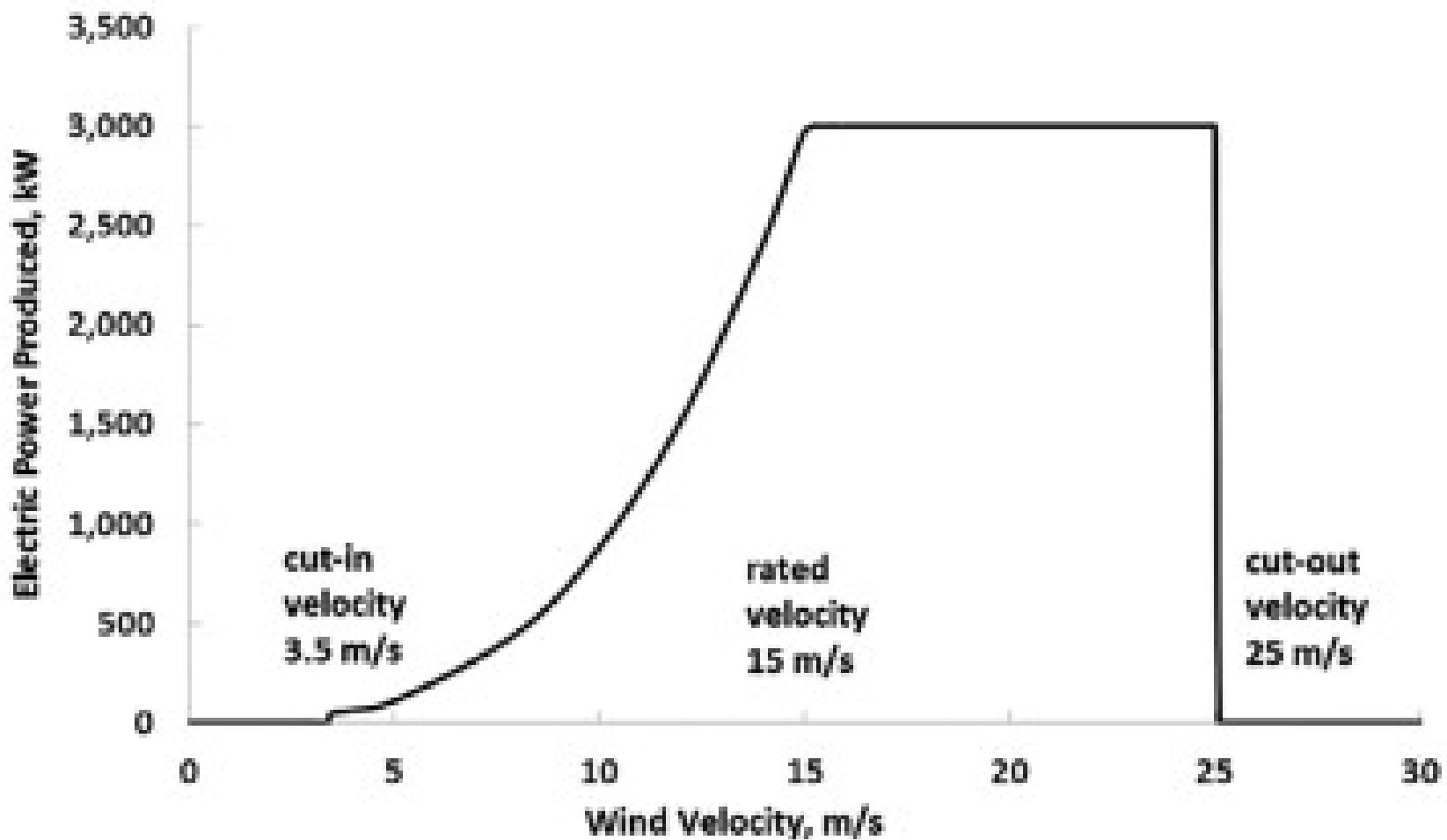


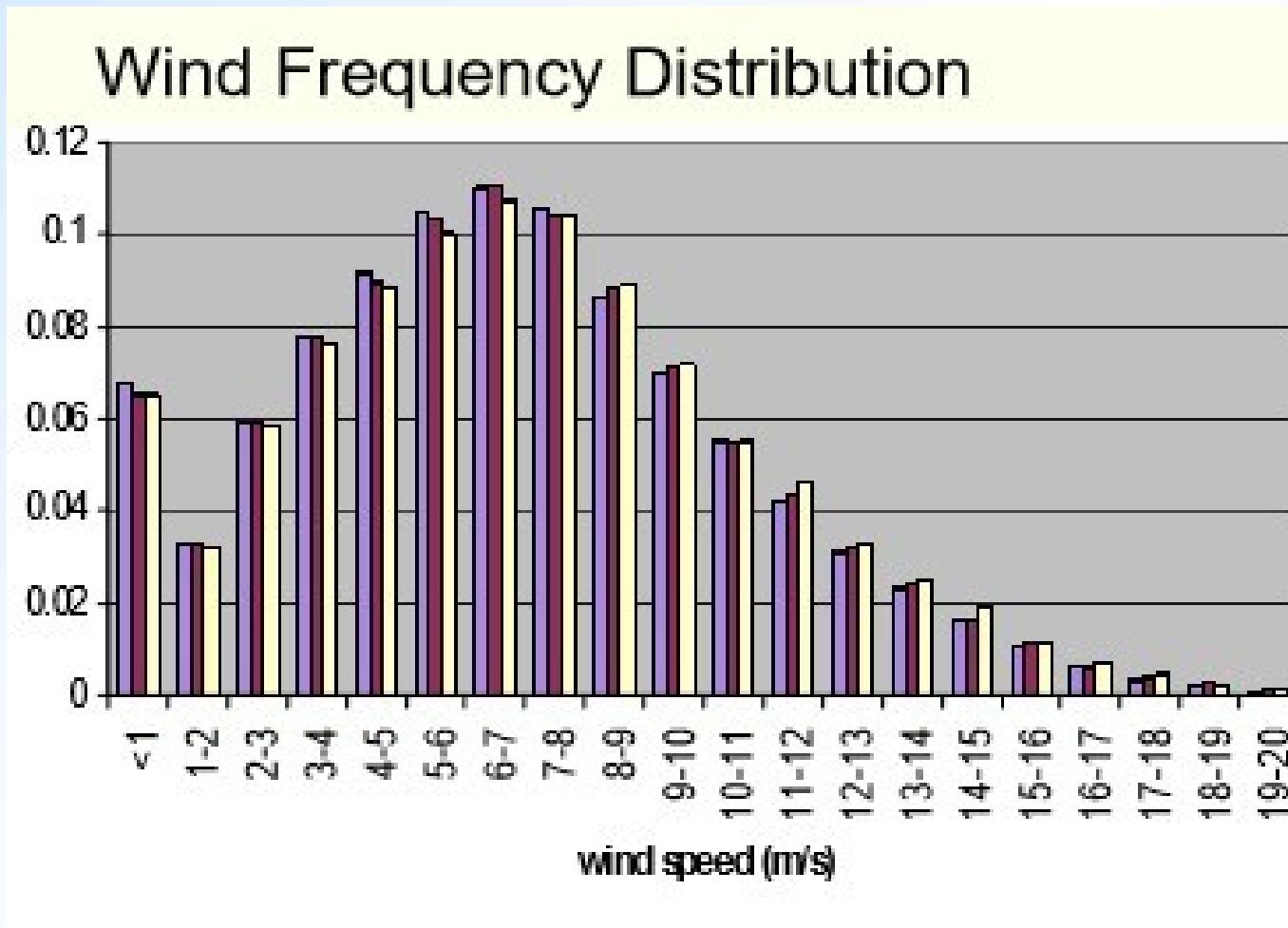
## Power Curve of Wind Turbine

The fraction of the year the turbine generator is operating at rated (peak) power

$$\text{Capacity Factor} = \frac{\text{Average Output}}{\text{Peak Output}} \approx 30\%$$

CF is based on both the characteristics of the turbine and the site characteristics  
(typically 0.3 or above for a good site)







The wind variation for a typical site is usually described using the so-called Weibull distribution, named after the Swedish engineer Waloddi Weibull (1887–1979). The Weibull distribution represents a mathematical distribution which resembles the distribution of different wind speeds throughout the year. It is a statistical model that gives the probability of occurrence.

The three-parameter Weibull distribution is: 
$$f(t) = \frac{\beta}{\eta} \left( \frac{t - \gamma}{\eta} \right)^{\beta-1} e^{-\left( \frac{t - \gamma}{\eta} \right)^\beta}$$

$f(t)$  is probability density function (called pdf – not portable document format). Integral of  $f(t)$  over time,  $t$ , from zero to infinity is 1, by definition.

This distribution for a data set (such as wind speed) can then be used to estimate important life characteristics of the product (wind) such as reliability or probability of failure at a specific time, the mean life and the failure rate.



**Ernst Hjalmar Waloddi Weibull**

Swedish Engineer

1887 - 1979



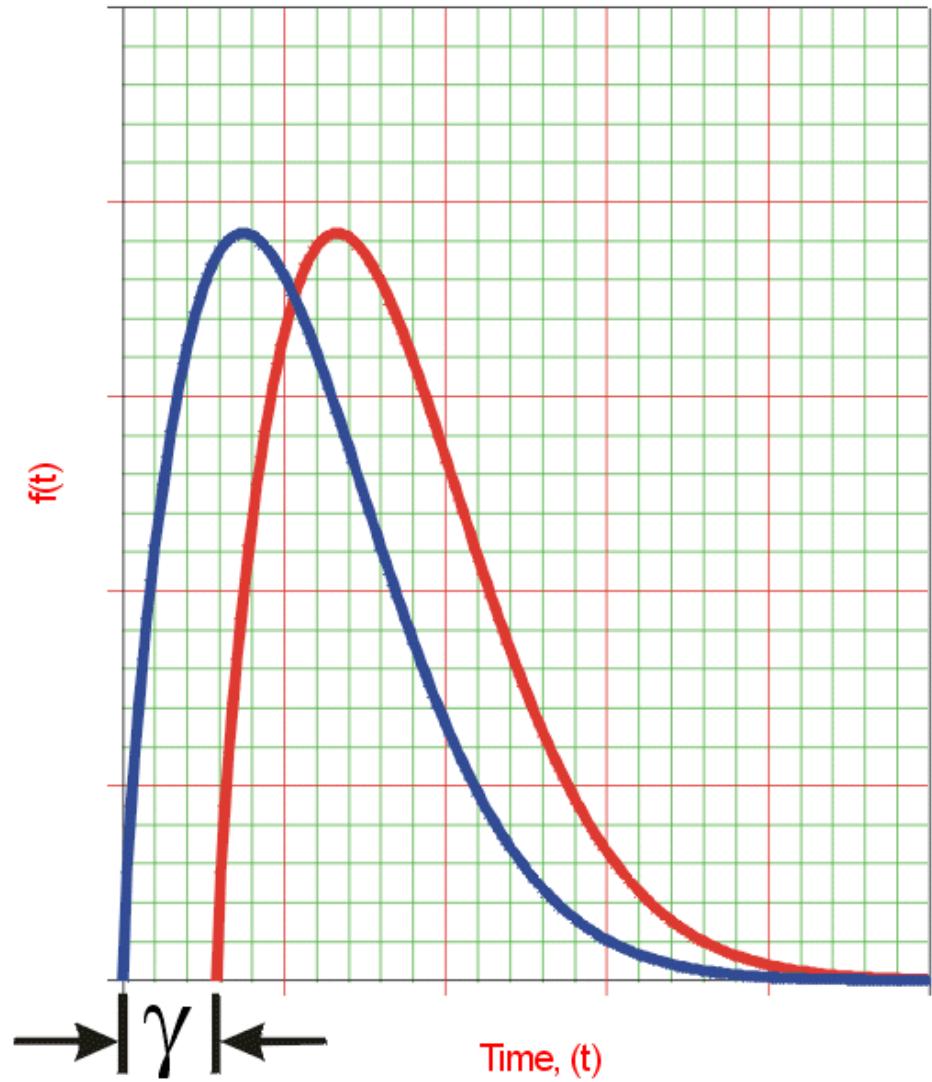
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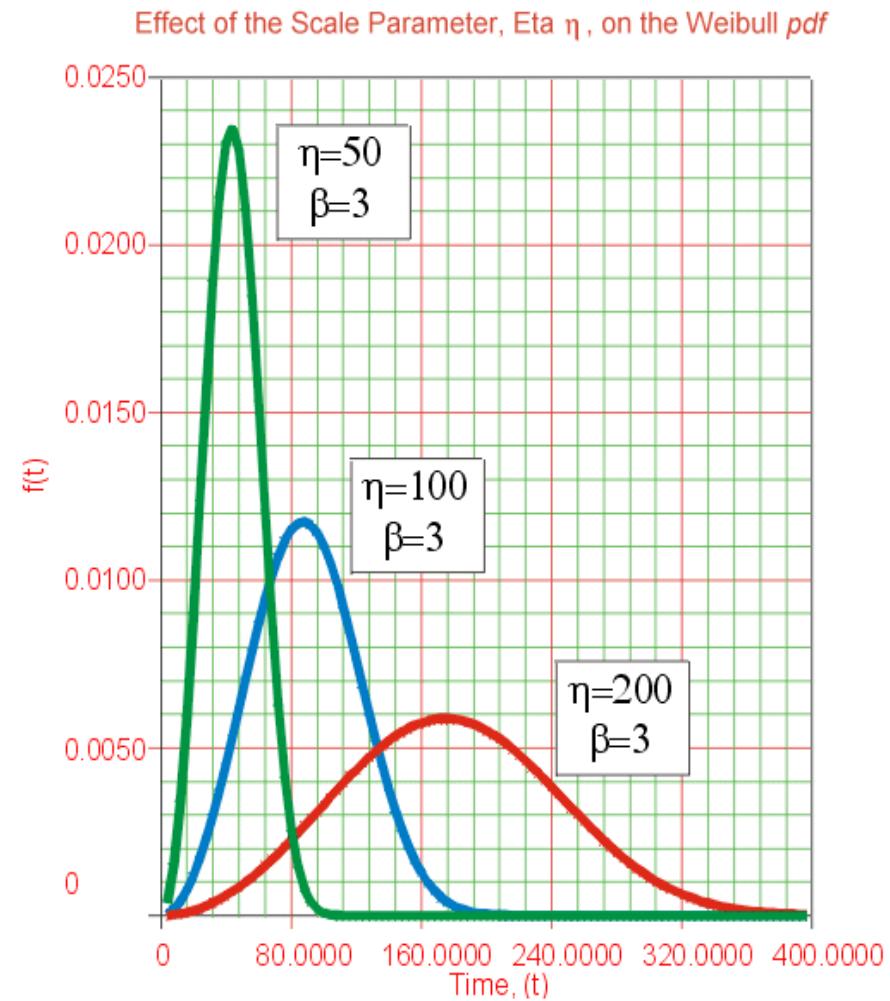
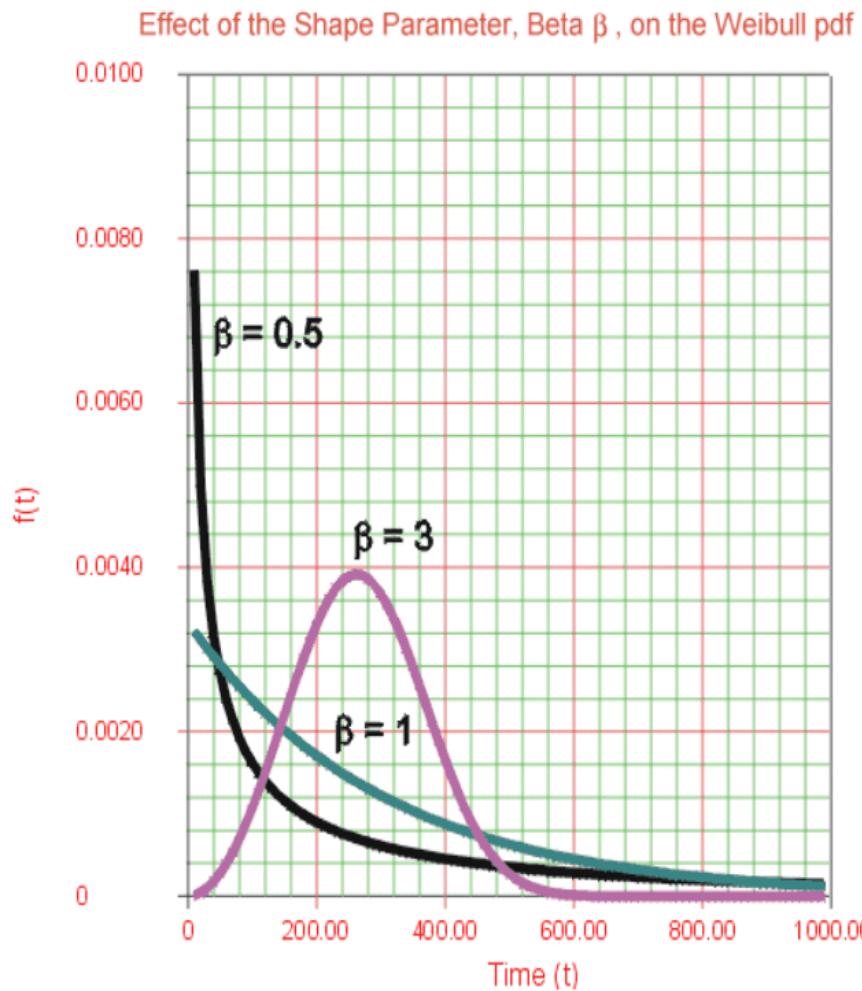
$\eta$ : scale parameter - defines where the bulk of the distribution lies

$\beta$ : shape parameter - defines the shape of the distribution

$\gamma$ : location parameter - defines the location of the distribution in time

Effect of the Location Parameter, Gamma  $\gamma$ , on the Weibull pdf





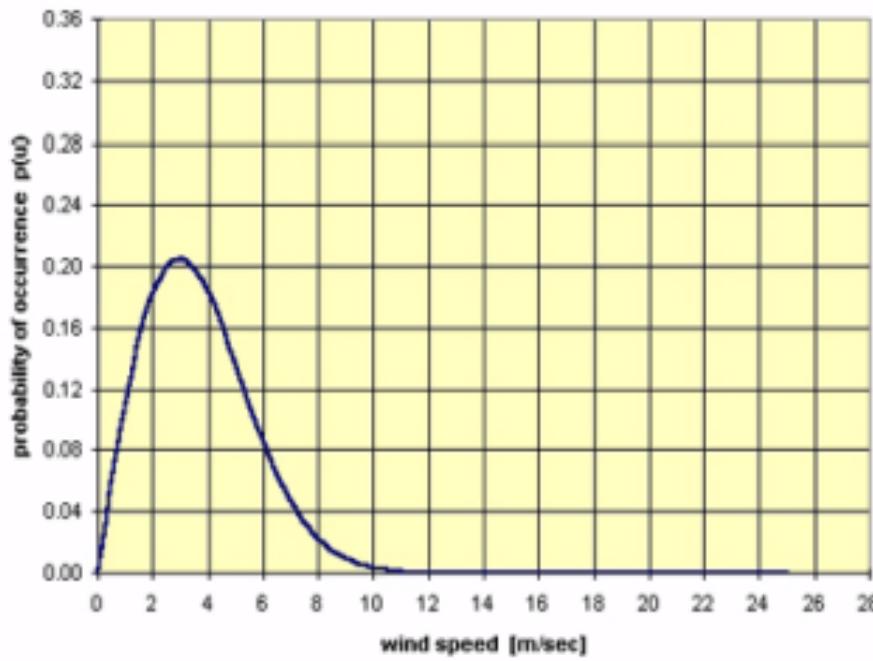


For wind speed data,  $\gamma = 0$  and  $\beta = 2$ . Then, it is called Rayleigh distribution.

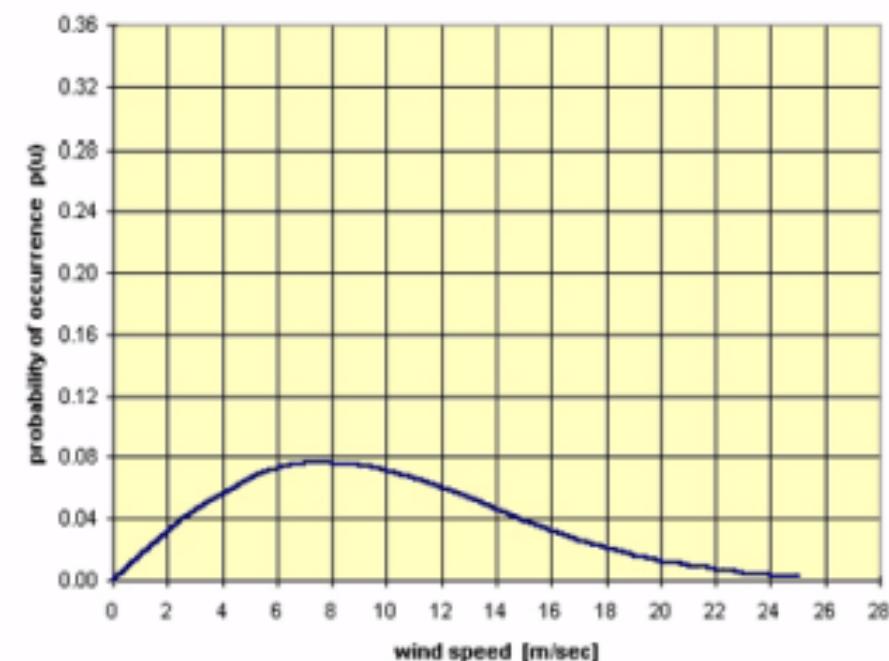
$$f(t) = \frac{\pi t}{2 V^2} e^{-\left(\frac{\pi t^2}{4 V^2}\right)}$$

where  $V$  is the annual average wind speed at hub height,  $h$ , above ground level

Wind turbine manufacturers often present performance figures for their machines using the Rayleigh distribution.



**Figure 8.1:** wind speed  $v = 3$  m/s



**Figure 8.2:** wind speed  $v = 8$  m/s



## Vestas V52 850 kW specifications

Rated capacity (kW)	850
Cut-in speed (m/sec)	4
Cut-out speed (m/sec)	25
Rated wind speed (m/sec)	16
Rotor diameter (m)	52
Swept area m <sup>2</sup>	2124
Rotor speed (RPM)	14–31.4

Vestas Wind Systems A/S is a Danish manufacturer, seller, installer, and servicer of wind turbines that was founded in 1945. Many sites in Turkey uses Vestas wind turbine systems.



There are about 300 wind farms in Turkey, all onshore, totaling about 4,000 wind turbines. In 2022 total installed capacity passed 11 GW, and capacity factor is high at around 40 %.

The company with the most wind power (nine wind farms as of 2022) is Borusan EnBW Enerji, a joint venture between Borusan and Germany power utility Energie Baden-Württemberg. The maximum power of unlicensed installations is 5 MW. One billion euros was invested in 2021 and 1.4 GW built: average power rating was over 5 GW, which was higher than other European countries onshore. As of 2021 the largest wind farm in the country is Soma, followed by Karaburun.



## Wind Power

### *Key Facts*

1. Wind energy depends on the sun; it is a form of solar energy. Heating and cooling of air causes the wind to circulate.
2. Method: turbines convert wind energy into mechanical energy and then into electrical. It works like a fan in reverse.
3. Wind turbines now manufactured have power ratings from 250 W to 1.8 MW.



## Wind Power

### Advantages

1. Low price (~4 - 6 cents per kWh), renewable source, dependent on the sun.  
*(This compares with \$0.04 per kWh for new conventional power plants so wind energy is close to competitive without subsidies)*
2. Does not pollute
3. A domestic source. Wind turbines on few percent of our land could generate all our electricity

### Disadvantages

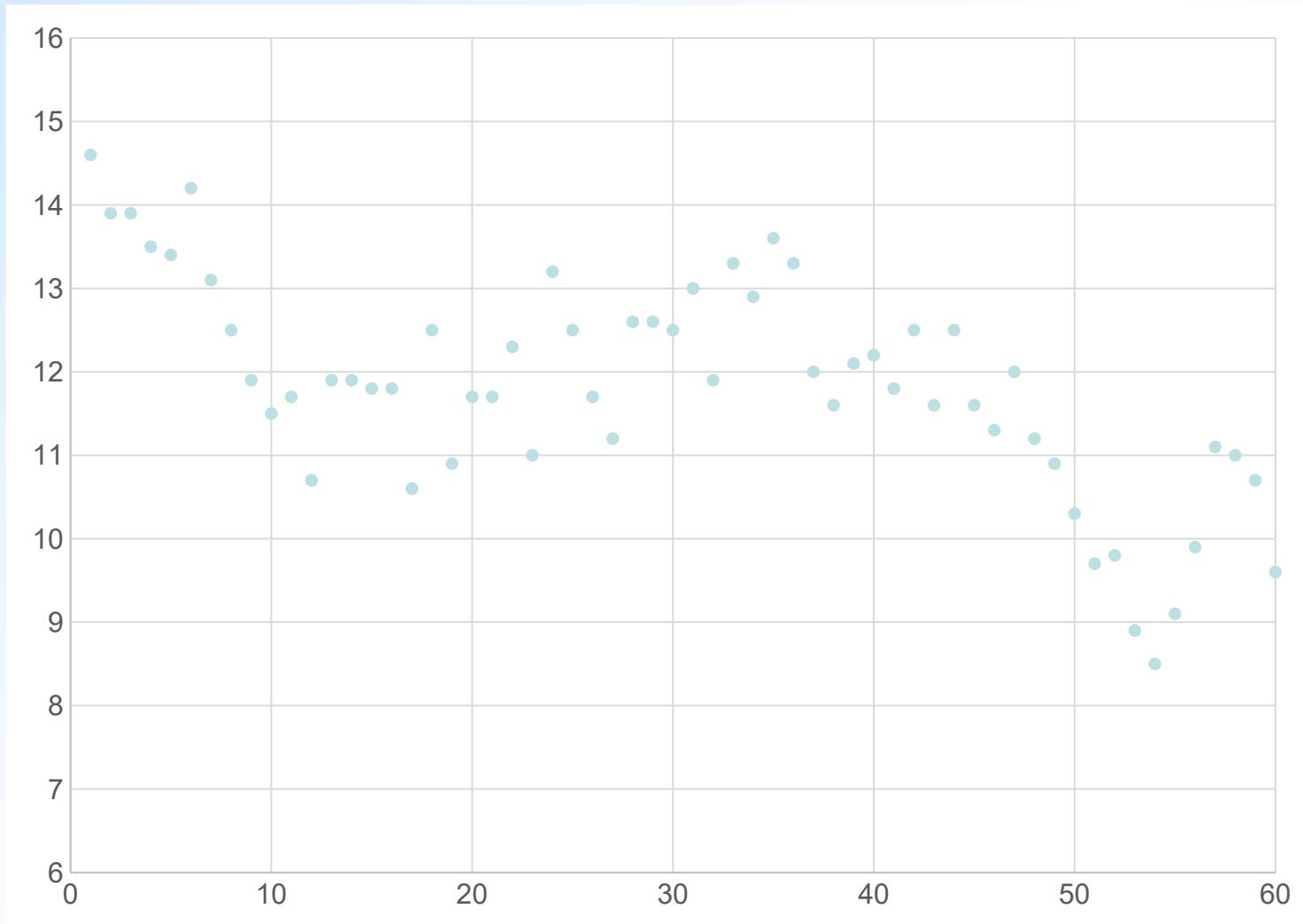
1. Higher initial investment, not cost competitive in the short-term
2. Cannot be stored and timing of wind cannot be controlled
3. Noise, aesthetics, and bird danger



## Example 2

During a typical day at a certain location, an anemometer near a wind turbine records the following data for a 1-hour period.

minute	mph	minute	mph	minute	mph	minute	mph
1	14.6	16	11.8	31	13	46	11.3
2	13.9	17	10.6	32	11.9	47	12
3	13.9	18	12.5	33	13.3	48	11.2
4	13.5	19	10.9	34	12.9	49	10.9
5	13.4	20	11.7	35	13.6	50	10.3
6	14.2	21	11.7	36	13.3	51	9.7
7	13.1	22	12.3	37	12	52	9.8
8	12.5	23	11	38	11.6	53	8.9
9	11.9	24	13.2	39	12.1	54	8.5
10	11.5	25	12.5	40	12.2	55	9.1
11	11.7	26	11.7	41	11.8	56	9.9
12	10.7	27	11.2	42	12.5	57	11.1
13	11.9	28	12.6	43	11.6	58	11
14	11.9	29	12.6	44	12.5	59	10.7
15	11.8	30	12.5	45	11.6	60	9.6





The following data is available:

The air density is  $1.18 \text{ kg/m}^3$

The wind turbine has a diameter of 3.2 m

The turbine parameters are that the turbine collects a fraction  $C_p = 0.335$  of the wind, the generator efficiency is  $\eta_g = 0.80$ , and the bearing efficiency is  $\eta_b = 0.95$ .

The instantaneous electrical power that is generated by the wind is given by the expression,

$$P = \frac{1}{2} \rho A C_p \eta_g \eta_b V^3$$

where  $A$  is the swept area of the wind turbine.



- a) Determine the instantaneous power for the wind turbine as a function of time.
- b) Use the power data to estimate the cumulative electrical energy produced in kWh.
- c) Assuming similar wind over the course of an entire day, estimate kWh for the day and then compare with the average energy consumption for a household in Turkey. Assume it is 10 kWh / day.
- d) An electrolysis unit operates at 60% efficiency. If the theoretical amount of energy needed to convert 1 mole of liquid water into 1 mole of hydrogen and  $\frac{1}{2}$  mole of oxygen is 285 kJ, determine the mass of hydrogen produced in grams for one day. Use your answer in kWh from part c.



## Solution

$$1 \text{ mph} = \frac{1 \text{ mile/h}}{3600 \text{ s/h}} (5280 \text{ ft/mile}) (0.3048 \text{ m/ft}) = 0.44704 \text{ m/s}$$

Swept area by the blades:  $A = \frac{\pi d^2}{4} = \frac{\pi (3.2)^2}{4} = 8.04248 \text{ m}^2$

Convert the given data to m/s and find power in Watts for all the data points using the formula:

$$P(t) = \frac{1}{2} \rho A C_P \eta_g \eta_b V^3$$



Minute	mph	m/s	P(t), W
1	14.6	6.526784	335.890692
2	13.9	6.213856	289.857007
3	13.9	6.213856	289.857007
4	13.5	6.03504	265.546577
5	13.4	5.990336	259.689146
6	14.2	6.347968	309.032699
7	13.1	5.856224	242.634911
8	12.5	5.588	210.799434
9	11.9	5.319776	181.878049
10	11.5	5.14096	164.14699



11	11.7	5.230368	172.860987
12	10.7	4.783328	132.218046
13	11.9	5.319776	181.878049
14	11.9	5.319776	181.878049
15	11.8	5.275072	177.331311
16	11.8	5.275072	177.331311
17	10.6	4.738624	128.545536
18	12.5	5.588	210.799434
19	10.9	4.872736	139.771587
20	11.7	5.230368	172.860987



21	11.7	5.230368	172.860987
22	12.3	5.498592	200.842092
23	11	4.91744	143.653912
24	13.2	5.900928	248.23396
25	12.5	5.588	210.799434
26	11.7	5.230368	172.860987
27	11.2	5.006848	151.63291
28	12.6	5.632704	215.899202
29	12.6	5.632704	215.899202
30	12.5	5.588	210.799434



31	13	5.81152	237.120695
32	11.9	5.319776	181.878049
33	13.3	5.945632	253.918489
34	12.9	5.766816	231.690663
35	13.6	6.079744	271.491431
36	13.3	5.945632	253.918489
37	12	5.36448	186.501848
38	11.6	5.185664	168.466429
39	12.1	5.409184	191.203357
40	12.2	5.453888	195.983222



41	11.8	5.275072	177.331311
42	12.5	5.588	210.799434
43	11.6	5.185664	168.466429
44	12.5	5.588	210.799434
45	11.6	5.185664	168.466429
46	11.3	5.051552	155.730878
47	12	5.36448	186.501848
48	11.2	5.006848	151.63291
49	10.9	4.872736	139.771587
50	10.3	4.604512	117.937272



51	9.7	4.336288	98.5041675
52	9.8	4.380992	101.582204
53	8.9	3.978656	76.086818
54	8.5	3.79984	66.2820878
55	9.1	4.068064	81.3323984
56	9.9	4.425696	104.723702
57	11.1	4.962144	147.607471
58	11	4.91744	143.653912
59	10.7	4.783328	132.218046
60	9.6	4.291584	95.4889464



Total amount of electric energy produced by the panel:  $E = \int P(t) dt$

Use trapezoidal rule to integrate the data:

$$E = \int P(t) dt \cong \left[ \frac{1}{2}(P_1 + P_N) + \sum_{i=2}^{N-1} P_i \right] \Delta t$$
$$= 0.181 \text{ kWh}$$

Note that  $\Delta t = 1 \text{ minute} = 1/60 \text{ hours}$ .

Extrapolating over the course of a day, we have  $(0.181) (24) = 4.34 \text{ kWh/day}$

Fraction of daily use:  $4.34 / 10 = 0.434 \Rightarrow 43.4 \%$

$$\text{Hydrogen production} = (4.34 \text{ kWh}) (0.6) (3600 \text{ s/h}) \left( \frac{2 \text{ g/mol}}{285 \text{ kJ/mol}} \right)$$
$$= 65.84 \text{ g}$$



### Example 3

A wind farm is being considered for a ridge top site. Name 10 or more issues that might be considered in evaluating this site.

Considerations might include:

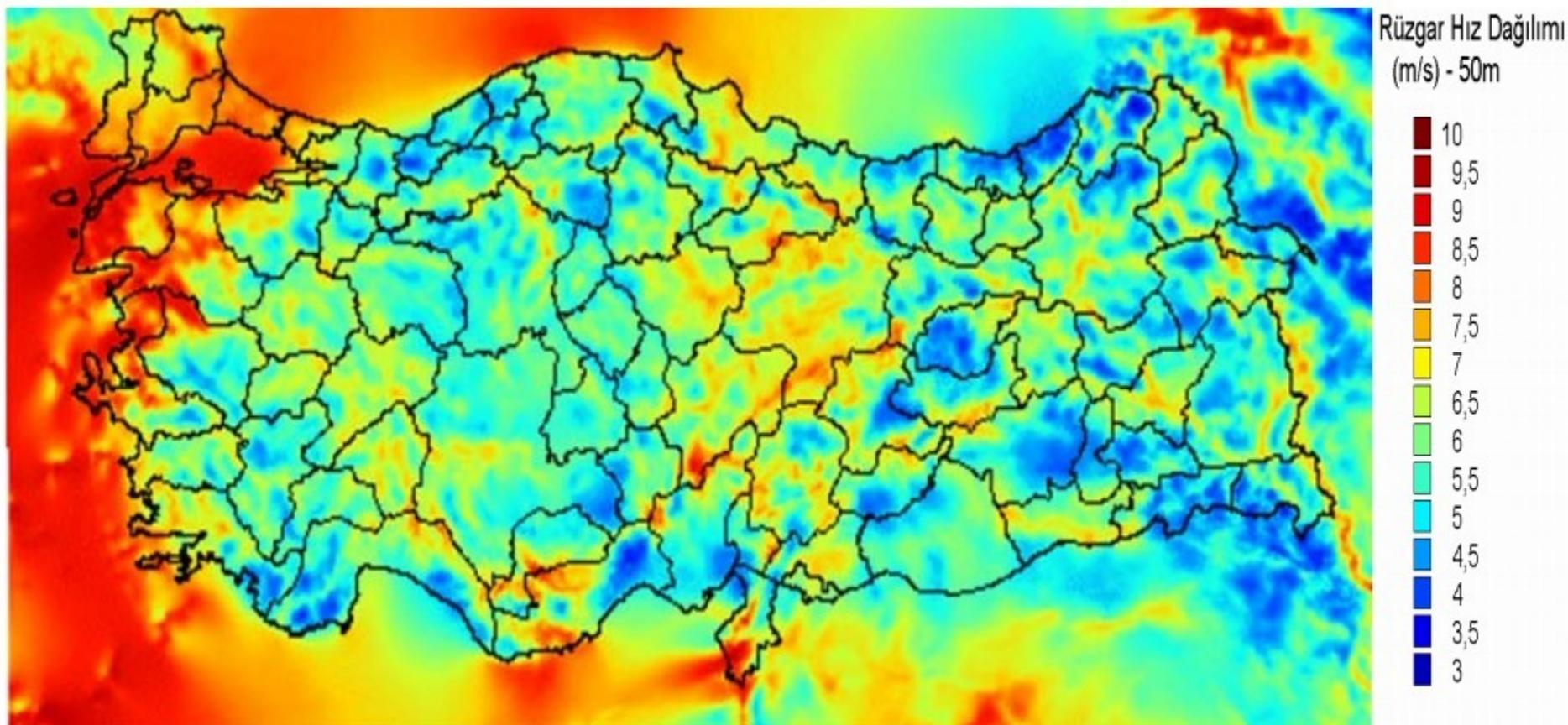
- 1) Mean wind speed
- 2) Variations of wind speed over the site
- 3) Turbulence intensity
- 4) Topographic effects on directional characteristics of the wind
- 5) Available area for turbines
- 6) The presence of nearby wind farms
- 7) Ease of access



8. Competing land use issues
9. Slope of the terrain
10. Endangered species
11. Environmentally sensitive areas (e.g. vernal pools)
12. Visibility
13. Proximity to houses
14. Grid strength
15. Need for a grid extension and cost of any grid extension
16. Legal issues
17. Visual pollution concerns
18. Extreme weather



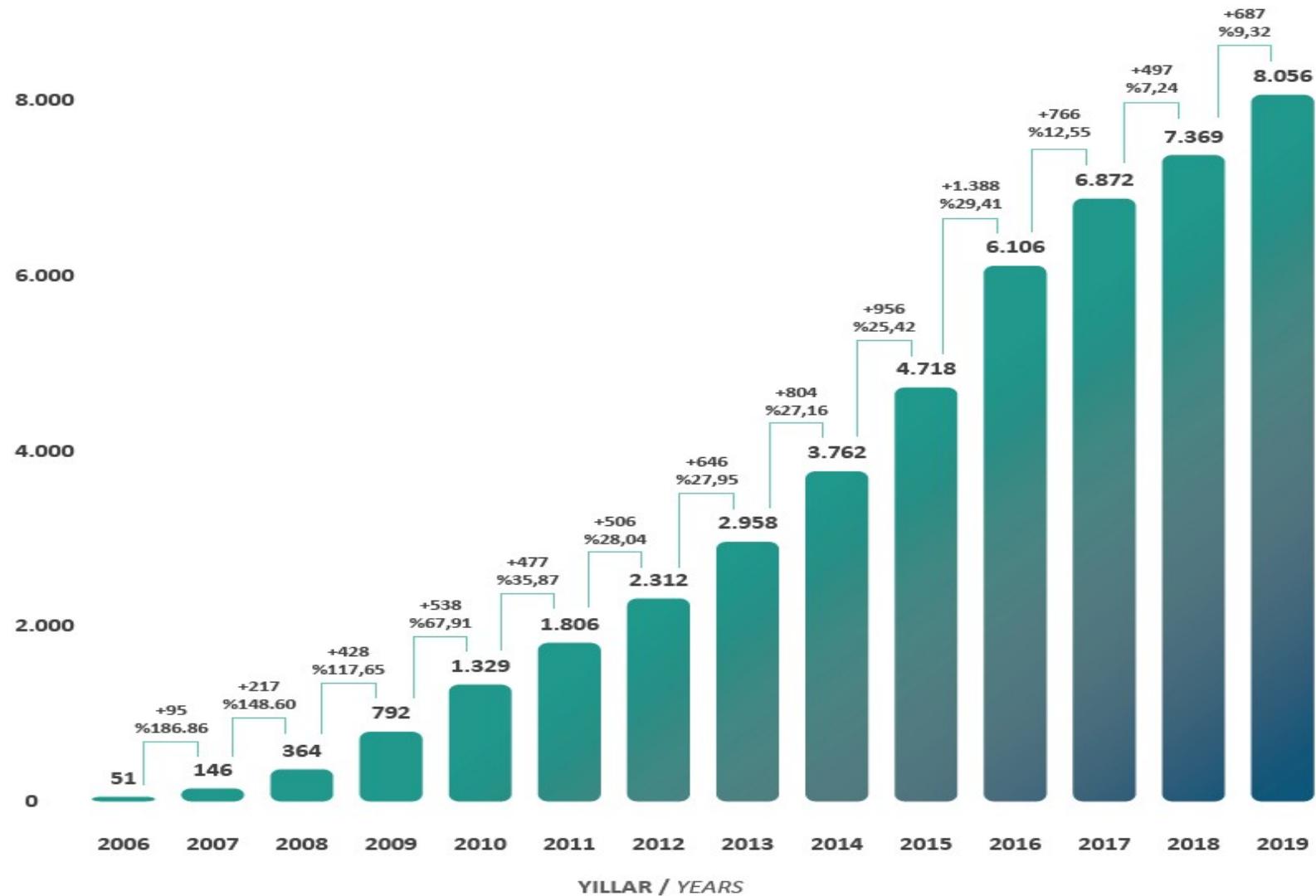
19. The possibility of danger to hikers
20. Size of turbine that can be transported to the site
21. Cost of road building
22. Site preparation and turbine transport
23. Availability of cranes
24. Access for maintenance personnel
25. Interference wth microwave transmissions
26. Erosion and run-off from road and site work
27. The availability of accurate enough wind data for energy capture projections



Source: General Directorate of Electrical Power Resources Survey and Development Administration



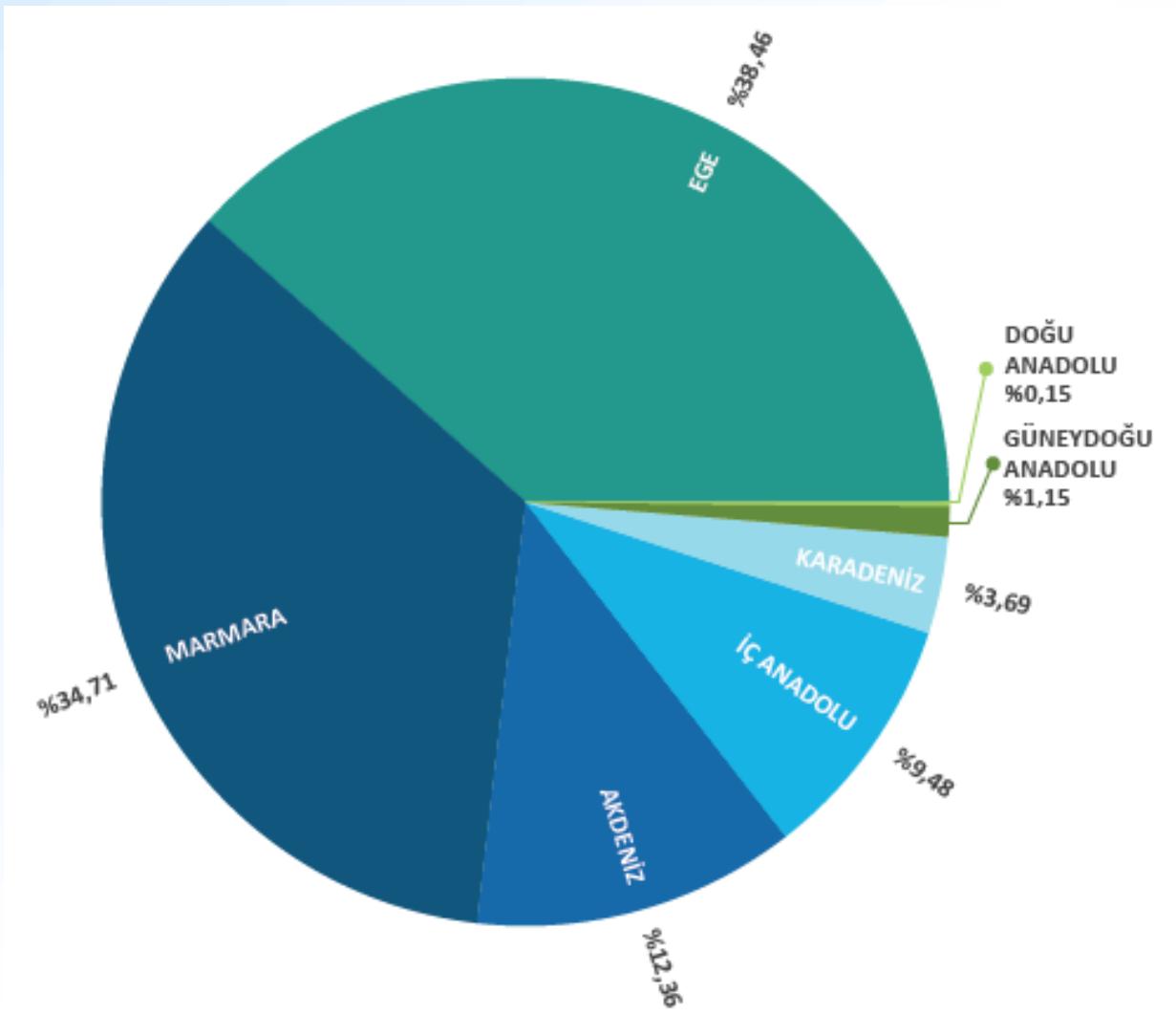
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See OdtuClass for TÜBA's Report 2019 (in Turkish)

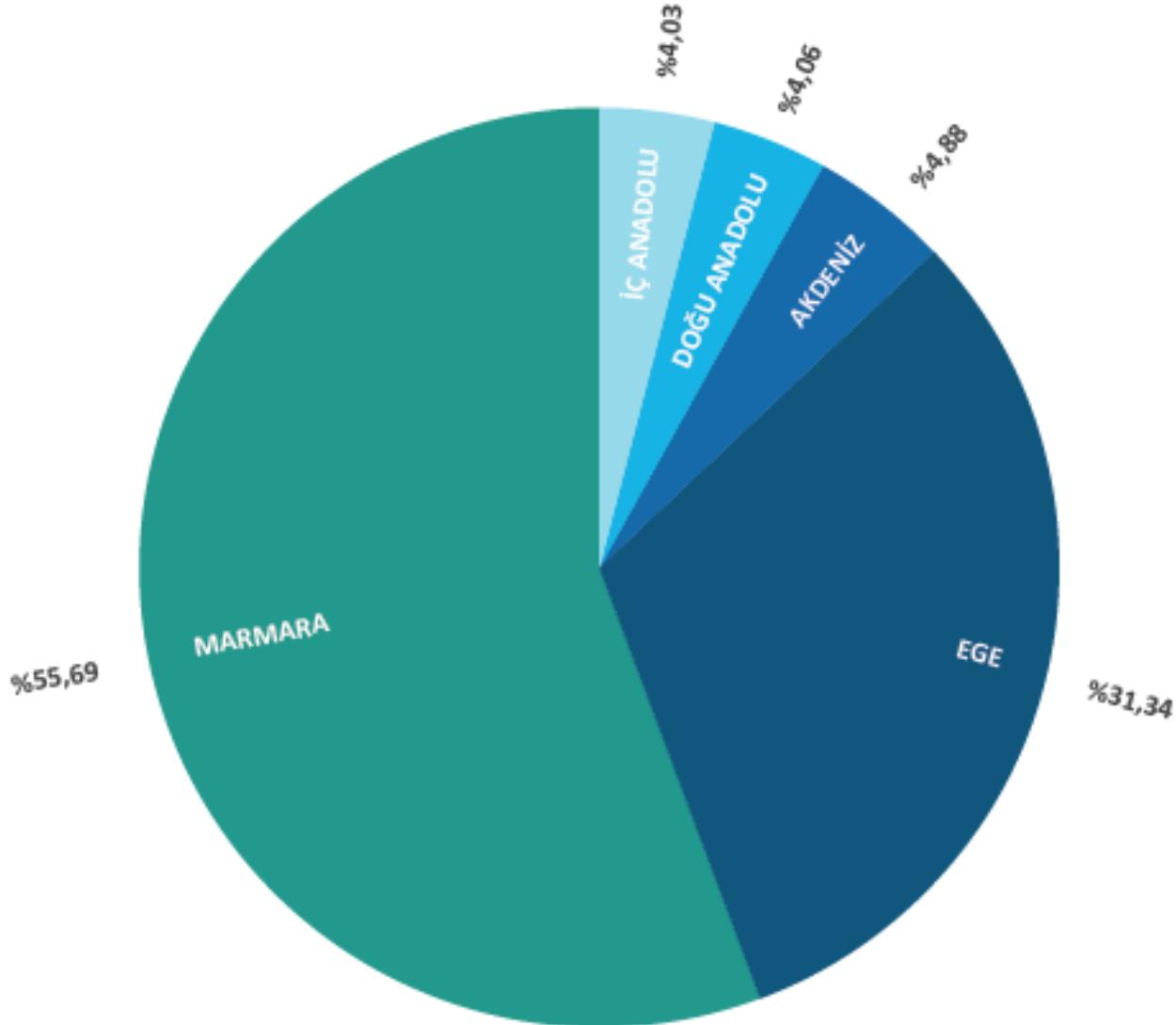


## Existing Wind Power Plants





## Wind Power Plants under Construction





## ME – 405 ENERGY CONVERSION SYSTEMS

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